Experimental Characterization of the Alkene-Addition/-Insertion Energy Profile at Homogeneous Group 4 Metal Ziegler-Type Catalysts

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Abstract: Treatment of the ansa-metallocene complex $[Me_2Si(C_5H_4)_2]Zr(butadiene)$ (s-cis-/s-trans-4) with $B(C_6F_5)_3$ yields the corresponding *ansa*-zirconocene[$C_4H_6B(C_6F_5)_3$] betaine **6**. Complex **6** is a homogeneous single component Ziegler catalyst that actively polymerizes ethene and propene, respectively. With the olefins ethene, propene, 1-butene, 1-pentene, 1-hexene, or 1,5-hexadiene complex 6 undergoes a stoichiometric insertion reaction at -20 °C to generate the metallacyclic carbon-carbon coupling products **9a-9f**, which feature an internal C4=C5 alkene coordination to the metal center and an intramolecular C6-Zr ion pair interaction. The rate of the overall 1-alkene insertion process $6 \rightarrow 9$ (k_{chem}) was measured, and the observed rate constant of the degenerate allyl inversion process of the starting material (6 \rightarrow ent-6, $k_{m(obs)}$). This allows for a mathematical kinetic deconvolution of the two-step reaction sequence, namely the initial alkene addition process to 6 to generate the reactive $(\pi$ -alkene) $(\sigma$ -allyl)metallocene-type intermediate 8 (rate of formation $(k_1$ [alkene], rate of alkene dissociation: k_{-1} and the subsequent insertion reaction $8 \rightarrow 9$ (k_2) to give k_1 (= $k_{chem} + 2$ $k_{\rm m(obs)}$) and the ratio k_2/k_{-1} (= $k_{\rm chem}/2 k_{\rm m(obs)}$). This procedure quantitatively determines the two transition states involved. In each case of the $6 \rightarrow 9b-f$ series the second transition state is higher than the first one: a general energy profile is observed in which the actual insertion step is rate-determining and is preceded by the alkene addition/alkene dissociation preequilibrium. For example, the rate of 1-pentene dissociation at the stage of the intermediate 8 to reform the starting material 6 is \sim 70 times higher than the competing actually product forming alkene insertion reaction to yield 9d. The difference of transition-state energies ranges from $\Delta\Delta G^{\ddagger}_{2} = 1.7 \pm 0.4 \text{ kcal mol}^{-1}$ for 1-butene insertion to $\Delta\Delta G^{\ddagger}_{2} = 2.1 \pm 0.4 \text{ kcal mol}^{-1}$ for 1-pentene and 1-hexene insertion, respectively. The kinetic analysis of the alkene insertion reaction at the single component "constrained geometry" catalyst [Me₂Si(C₅H₄)N^tBu]Zr[C₄H₆B(C₆F₅)₃] 11 was carried out analogously. B(C₆F₅)₃ addition to $[Me_2Si(C_5H_4)N^tBu]Zr(butadiene)$ 10 yields a 1.8:1 mixture of the stereoisomeric betaines 11A/ 11B ("supine/prone" orientation of the ligand). The 11A/11B complex mixture actively polymerizes ethene. At low temperature the 11A/11B mixture reacts stoichiometrically with the series of olefins listed above to give the mono-alkene insertion products 14a-f, each found in solution as a single diastereoisomer. The kinetic analysis shows an even more pronounced alkene addition/alkene dissociation preequilibrium step $(k_{-1}/k_2 \approx$ 130 for 1-pentene) followed by rate-determining insertion ($\Delta\Delta G^{\ddagger}_2$ ranging from +2.2 to +3.0 kcal mol⁻¹). Reaction profiles featuring the actual alkene insertion step as the kinetically controlling activation barrier could be characteristic for group 4 metallocene Ziegler catalysts and related systems.

Introduction

Homogeneous group 4 metal Ziegler-type catalyst systems have gone through some remarkable development recently.¹ They have become generally important catalyst systems that often combine pronounced selectivity features with very high reaction rates. Understanding their action in detail requires an in-depth knowledge about the energy profile of the sequence of alkene addition and subsequent insertion that leads to successive carbon–carbon coupling in the coordination sphere of the active transition metal center. Is it, for instance, the alkene coordination step, followed by rapid insertion to form, for example, the isotactic polypropylene that determines the stereoand regioselectivity or is there a rapid olefin coordination/ dissociation equilibrium preceding an overall rate- and selectivity-determining insertion reaction? Are rotational isomers of different symmetries in an open group 4 metallocene catalyst decisive for elastomeric stereoblock polypropylene formation² as it was proposed,³ or is carbon—carbon coupling insertion so slow relative to metallocene conformational equilibration to create a Curtin-Hammett situation, that would require a different

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explanation to rationalize the observed phenomenon? The answer to many of these and related questions lies in a quantitative evaluation of the respective energy profiles at the active catalyst systems, which is not a simple task in view of the extremely high reactivity of such homogeneous catalyst systems.⁴

There have been only a few reports in the literature thus far about experimental approaches to determine the activation energies of alkene coordination/dissociation and of alkene insertion into a metal to carbon bond at active homogeneous group 4 metal Ziegler-type catalysts.^{5–9} Our system⁹ involves the experimental study of the first alkene insertion reaction step in the initial phase of the catalytic sequence at a single component group 4 metal butadiene/B(C₆F₅)₃ catalyst system. The system is readily prepared by treatment of, for example, a

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Scheme 1



group 4 metallocene dihalide with butadiene—magnesium¹⁰ to yield the respective (η^4 -C₄H₆)ZrCp₂^R complex system.¹¹ Subsequent B(C₆F₅)₃ addition occurs rapidly and selectively leads to the formation of the metallocene—betaine catalyst system 1.^{9,12} The complexes **1** react with a variety of unsaturated substrates, including α -olefins, to form the mono-insertion products **3** selectively at low temperature;¹³ increasing the temperature above a specific limit then leads the system into the catalytic cycle of effectively producing the respective polymer.

The overall rate constant of the single alkene insertion reaction $(k_{\text{chem}}, \text{see Scheme 1})$ was measured for the $(\text{MeCp})_2\text{Zr}$ derived system.⁹ The reaction is likely to proceed through a reactive $(\pi\text{-alkene})(\sigma\text{-allyl})$ metallocene intermediate **2**, that at the same time is the likely intermediate of the thermal, monomer-induced allyl automerization reaction of the starting material **1** which is experimentally followed by dynamic NMR spectroscopy.¹⁴ A special consequence of the kinetically coupled systems (**1** \leftarrow

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Figure 1. Energy profile determined at the $(MeCp)_2Zr[C_4H_6B(C_6F_5)_3]$ betaine single component metallocene Ziegler catalyst system **1**.

ent-1) \Rightarrow 2 \rightarrow 3 is that the observed rate of the dynamic NMR experiment ($k_{m(obs)}$, measured by magnetization transfer within pairs of diastereotopic groups in the course of the $1 \neq \text{ent-}1$ interconversion) is dependent on the actual rate k_{chem} of the irreversible chemical reaction of 1 leading to 3 at the specific reaction temperature. Using the experimentally determined rate constants k_{chem} and $k_{\text{m(obs)}}$ it was possible to deconvolute the energy profile of a single alkene addition/insertion step at the $(MeCp)_2Zr[C_4H_6B(C_6F_5)_3]$ single component Ziegler catalyst for a variety of α -olefin insertions and determine ΔG^{\dagger}_{1} and $\Delta \Delta G_{2}^{\dagger}$ with a reasonable accuracy (see Figure 1, see the Supporting Information for a detailed error estimation and calculation of all catalyst systems described and discussed in this article). In each case it turned out that the alkene coordination step is taking place as a preequilibrium step, followed by rate-determining alkene insertion. Alkene dissociation from the intermediate at this specific system is kinetically favored by a factor of 3 over insertion for propene [k_{diss} : $k_{\text{ins}} = 8$ (butene), 5 (pentene)].

This posed the question whether a rapid alkene coordination/ dissociation preequilibrium is typical for the possible manifold of such homogeneous group 4 metal single component Zieglertype catalyst systems or if the (MeCp)₂Zr-derived nonbridged metallocene system represented a special exceptional case. The most often used catalyst systems are derived from *ansa*metallocenes^{1,15} or silylene-bridged Cp/amido metal complex systems.^{16,17} We, therefore, applied the derived method for the energy profile analysis of a typical single component "constrained geometry" catalyst and a silylene-bridged *ansa*-metallocene catalyst system. The outcome of this study points to some generality of the results obtained at the (MeCp)₂Zr-derived catalyst, although some interesting differences were observed among this series of catalyst systems.



Results and Discussion

Alkene Insertion into the *ansa*-Metallocene Betaine System 6. Reaction of the *s*-*cis*- and *s*-*trans*-[Me₂Si(C₅H₄)₂]Zr-(butadiene) complex mixture^{19,20} (4) with B(C₆F₅)₃ (5)¹⁸ in toluene solution led to the clean formation of the 1:1 addition product **6** (Scheme 2) that contains a distorted *E*- π -allyl unit²¹ and one short (aryl)C-F•••metal interaction^{12,20} (characterized by X-ray diffraction and an NMR analysis).

The planar-chiral Zr–(C1,C2,C3) allyl moiety of betaine **6** undergoes a dynamic configurational inversion in solution by which complex **6** is interconverted with its enantiomer, *ent*-**6**. This automerization reaction probably proceeds via a (σ -allyl)-zirconocene intermediate (**7**, see Scheme 3).²² The electron-deficient zirconium center in **7** might be stabilized by solvatization. The dynamic process leads to a marked broadening of the ¹H NMR signals of the allyl-CH₂-borate ligand at temperatures above 300 K (200 MHz). However, we were not able to determine the activation energy by conventional dynamic ¹H NMR spectroscopy due to the inset of a fast competing irreversible chemical rearrangement reaction at the allyl moiety below the coalescence temperature (in *d*₈-toluene).

As described previously by us for the $(MeCp)_2Zr[C_4H_6B-(C_6F_5)_3]$ betaine system, the dynamic process can be monitored quantitatively at lower temperatures by using a one-dimensional NMR spin saturation transfer experiment.²³ By this method the transition of a specific proton between two diastereotopic positions in the 6/ent-6 system is followed by means of the transfer of magnetization between these two sites. In the case of the $6 \leftarrow ent-6$ reaction the diastereotopic allyl-1-H_{syn}/1-H_{anti} protons were suited for this experiment. Thus, magnetic

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⁽²²⁾ A reviewer expressed concern that the $6 \Rightarrow \text{ent-}6$ interconversion might proceed through a chelate η^1 -allyl-zirconium intermediate that still contained the Zr-F-C interaction. This seems unlikely in view of the markedly *lower* activation barrier of Zr-F fission (6: $\Delta G^{+}_{F-Zr \text{ diss}}$ (250 K) = 8.7 \pm 0.4 kcal/mol²⁰) relative to the automerization barrier of 6 ($\Delta G^{+}_{\text{m(solv)}}$) (243 K) = 14.6 \pm 0.3 kcal/mol).

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Scheme 3



saturation of 1-H_{anti} by irradiation at its ¹H NMR resonance frequency leads to a relative decrease in the intensity of the 1-H_{syn} signal because the allyl automerization process equilibrates the specific 1-H_{anti} and 1-H_{syn} positions. If we name M_{0A} the magnetization of the observed 1-H_{syn} signal *without* prior irradiation of the 1-H_{anti} resonance frequency, $M_{zA\infty}$ the magnetization of 1-H_{syn} *with* prior irradiation (irradiation time $t \rightarrow \infty$) and T_{1A} the longitudinal relaxation time of 1-H_{syn}, then the following quantitative description for the lifetime τ_A of **6** and thus the rate constant k_A of the **6** \rightarrow *ent*-**6** interconversion can be deduced.^{9,23}

$$\frac{1}{\tau_{\rm A}} = k_{\rm A} = \frac{M_{0\rm A} - M_{\rm zA\infty}}{M_{\rm zA\infty} \cdot T_{\rm 1A}} \tag{1}$$

By means of this method a rate constant of $k_{m(solv)}(T) = 0.35$ s⁻¹ was determined for the **6** \rightarrow *ent*-**6** automerization process at T = 243 K in toluene- d_8 solution. The corresponding Gibbs activation energy for this first-order reaction amounts to $\Delta G^{\dagger}_{m(solv)}$ (243 K) = 14.6 \pm 0.3 kcal/mol.

Betaine complex **6** is an active single component Ziegler catalyst for the polymerization of ethene and propene. At a reaction temperature of 40 °C ethene is rapidly polymerized in toluene solution with an activity of >1500 g of polyethylene/ mmol [Zr]·bar·h (mp 125 °C). Polymerization of propene under analogous reaction conditions gives polypropylene with an activity of 38 g of polypropylene/mmol [Zr]·bar·h. Because of the lack of stereochemical information in the [Me₂Si(C₅H₄)₂]-Zr *ansa*-metallocene backbone the resulting polymer is atactic (2.5% isotactic [*mmmm*] ¹³C NMR methyl pentade intensity²⁴).

The $[Me_2Si(C_5H_4)_2]Zr[C_4H_6B(C_6F_5)_3]$ Ziegler catalyst system **6** can also be reacted with 1-alkenes stoichiometrically in a 1:1 ratio and the mono-olefin insertion product kept stable and observed experimentally at low temperature. This was achieved by the addition of a slight excess of the respective alkene to a solution of **6** in toluene- d_8 at -30 to -40 °C. In this study,

ethene and the α -olefins propene, 1-butene, 1-pentene, and 1-hexene as well as 1,5-hexadiene were used. The NMR spectroscopic analysis of the reaction mixtures revealed the clean formation of the metallacyclic mono-olefin insertion products 9a-f, which are thermally labile but could be adequately characterized at low temperature using a combination of oneand two-dimensional NMR spectroscopic techniques. In this series (see Scheme 3) the insertion reaction proceeds with very high regio- and stereoselectivity. Clean [1,2]-insertion of these α -olefins into the Zr-C bond of **6** is observed, which makes the alkyl group R end up in the β -position to the transition metal center in the products 9b-f, that is, at carbon atom C2. Stereocontrol in these cases is equally pronounced to probably result in a favored pseudoequatorial orientation of the substituent R at the crown-shaped metallacyclic [Zr]-CH₂CHRCH₂CH= CHCH₂-[B] ring system of the resulting products. The ¹H and ¹³C NMR spectroscopic signal pattern of the C1–C6 alkyl chain is very similar in the series of products 9a-f, indicating a common structure of these compounds, characterized by coordination of the C(4)=C(5) double bond to zirconium, and an internal C(6)-Zr ion pair interaction as it is typical for this class of compounds^{6,7,13,25,26} (for details see the Experimental Section).

Complex **9f** was obtained by the stoichiometric reaction of the betaine complex **6** with 1,5-hexadiene in a 1:1 ratio. It exhibits NMR spectra similar to those of the products $9\mathbf{a}-\mathbf{e}$ of stoichiometric mono-olefin insertions. The ¹³C NMR spectra of **9b** gave no indication of any interaction of the remaining terminal $-CH=CH_2$ group with the metal center.

Kinetic Evaluation of the Alkene Insertion Reactions. The reaction of betaine **6** with the α -olefins was kinetically monitored in the following way: complex **6** was generated in situ in a toluene- d_8 solution that contained an accurately measured concentration of ferrocene as an internal standard (concentration of **6** ~8 μ mol/ml). An aliquot of this solution was transferred to an NMR tube and cooled to -60 °C. An excess of the alkene was added to ensure pseudo-first-order kinetic conditions for the alkene insertion reaction. The NMR tube was then sealed and brought to the reaction temperature (243 K) inside the probe of an NMR spectrometer. The decrease of the concentration of **6** was followed by recording one scan (¹H) per minute and integration of its Si(*CH*₃)₂ signals against

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Table 1. Characterization of Essential Rate Constants and Gibbs Activation Energies in the Betaine-Catalyst/1-Alkene Reaction Systems

						-		-		-	
catalyst	alkene	$T_{\rm chem}({\rm K})^a$	$k_{\text{chem}} b$	$\Delta G^{\ddagger}_{ m chem}$ c	$T_m(K)^d$	$k_{\rm m(obs)} ^{e}$	$k_{\rm chem} e$	k_1^{e}	Δ	$\Delta G^{\ddagger}{}_1{}^c$	$\Delta\Delta G^{\ddagger}_2 ^c$
6	propene	243	$2.99 \cdot 10^{-1}$	14.7							
	1-butene	243	$2.21 \cdot 10^{-1}$	14.9	243	3.46	$2.21 \cdot 10^{-1}$	7.15	$3.19 \cdot 10^{-2}$	$13.2(4)^{f}$	1.7(4)
	1-pentene	243	$8.22 \cdot 10^{-2}$	15.3	243	2.87	$8.22 \cdot 10^{-2}$	5.82	$1.43 \cdot 10^{-2}$	13.3(3)	2.1(3)
	1-hexene	243	$5.43 \cdot 10^{-2}$	15.5	243	1.91	$5.43 \cdot 10^{-2}$	3.88	$1.42 \cdot 10^{-2}$	13.5(4)	2.1(4)
11A/11B	ethene	253	$4.80 \cdot 10^{-3}$	17.4							
	propene	273	$5.22 \cdot 10^{-3}$	18.8	278	0.40	$9.92 \cdot 10^{-3}$	0.80	$1.25 \cdot 10^{-2}$	16.4(1)	2.4(1)
	1-butene	273	$3.80 \cdot 10^{-3}$	19.0	288	0.97	$2.47 \cdot 10^{-2}$	1.97	$1.27 \cdot 10^{-2}$	16.5(5)	2.5(5)
	1-pentene	288	$5.74 \cdot 10^{-3}$	19.8	288	0.37	$5.74 \cdot 10^{-3}$	0.74	$7.81 \cdot 10^{-3}$	17.0(2)	2.8(2)
	1-hexene	293	$3.31 \cdot 10^{-3}$	20.5	288	0.17	$1.77 \cdot 10^{-3}$	0.34	$5.29 \cdot 10^{-3}$	17.5(6)	3.0(7)
	1,5-hexadiene ^g	273	$1.43 \cdot 10^{-3}$	19.5	288	0.22	$9.78 \cdot 10^{-3}$	0.45	$2.20 \cdot 10^{-2}$	17.3(2)	2.2(2)

^{*a*} Temperature at which k_{chem} was determined. ^{*b*} At T_{chem} , in L/mol·s. ^{*c*} ±0.1 kcal/mol, calcd for standard state conditions of $c^{\Theta} = 1 \text{ mol/L}$. ^{*d*} Temperature at which $k_{\text{m(obs)}}$ was determined. ^{*e*} At T_m, in L/mol·s, see the Supporting Information for error calculation. ^{*f*} That is 13.2 ± 0.4 kcal/mol. ^{*g*} Each value calcd for one of the two double bonds.

Table 2. Comparison of Characteristic Gibbs Activation Energies in the Betaine-Catalyst/1-Alkene Reaction Systems^a

catalyst	inserted monomer	$\Delta G^{\ddagger}_{\mathrm{chem}} {}^{b}$	ΔG^{\ddagger}_{1}	$\Delta\Delta G^{\ddagger}_{2}$	$\begin{array}{c} \Delta G^{\mathtt{*}}_{\mathrm{m(solv)}} - \\ \Delta G^{\mathtt{*}}_{1} \end{array} \\$	$\Delta G^{\ddagger}_{ m diss}$	$\Delta G^{\ddagger}_{ m ins}$	$k_{-1}/k_2 c$
$(MeCp)_{2}Zr(C_{4}H_{6})/B(C_{6}F_{5})_{3}(1)^{d}$	propene	17.3	16.5(5)	0.7(5)	3.3(5)	10.2(7)	10.9(9)	3
	1-butene	18.4	17.1(5)	1.2(5)	2.7(5)	9.6(7)	10.8(9)	8
	1-pentene	18.8	17.7(5)	1.0(5)	2.1(5)	9.0(7)	10.0(9)	5
$[Me_2SiCp_2]Zr(C_4H_6)/B(C_6F_5)_3$ (6)	1-butene	14.9	13.2(4)	1.7(4)	1.5(4)	9.0(6)	10.6(8)	31
	1-pentene	15.3	13.3(3)	2.1(3)	1.4(3)	8.9(6)	10.9(7)	70
	1-hexene	15.5	13.5(4)	2.1(4)	1.2(4)	8.7(7)	10.7(8)	70
$[Me_2Si(C_5Me_4)(N'Bu)]Zr(C_4H_6)/B(C_6F_5)_3$ (11A/11B)	propene	18.8	16.4(1)	2.4(1)	1.2(1)	7.3(5)	9.8(5)	80
	1-butene	19.0	16.5(5)	2.5(5)	1.2(5)	7.3(7)	9.8(9)	79
	1-pentene	19.8	17.0(2)	2.8(2)	0.6(2)	6.7(6)	9.5(6)	128
	1-hexene	20.5	17.5(6)	3.0(7)	0.1(6)	6.2(8)	9.2(10)	189
	1,5-hexadiene	19.5	17.3(2)	2.2(2)	0.3(2)	6.4(5)	8.6(6)	45

 ${}^{a}\Delta G^{\ddagger}$ -values in kcal/mol, calculated for standard state conditions of $c^{\Theta} = 1 \text{ mol/L}$, temperatures as given in Table 1. ${}^{b}\pm 0.1$ kcal/mol. c See the Supporting Information for a detailed error calculation. d For details see ref 9.

the ferrocene signal. Under the conditions chosen for these experiments, the reaction was complete within ~ 20 min. Each kinetic experiment was repeated to check the reproducibility of the obtained results. The reaction of **6** with ethene and 1,5-hexadiene proved to be too fast to be reproduced with the necessary accuracy (see Tables 1 and 2 and the Supporting Information for calculated errors).

From the experimental data the pseudo-first-order rate constants $k_{c(exp)}$ were calculated. Division by the respective monomer concentration, [M], gave the second-order rate constants $k_{\text{chem}}(T)$ of the overall chemical reaction $6 + \mathbf{M} \rightarrow 9$ and the corresponding Gibbs activation energies $\Delta G^{\dagger}_{chem}(T)$ (see Table 1). For propene, a rather low activation barrier of $\Delta G^{\dagger}_{chem}$ $(243 \text{ K}) = 14.7 \pm 0.1 \text{ kcal/mol was determined.}$ On going to the higher homologues, a small increase of this value can be observed (1-butene: $\Delta G^{\dagger}_{chem}(243 \text{ K}) = 14.9$, 1-pentene: 15.3, 1-hexene: $15.5 (\pm 0.1)$ kcal/mol). The decreasing reactivity of the betaine 6 toward α -olefins with increasing length of their alkyl substituent chain corresponds to the behavior of typical metallocene Ziegler catalyst systems, although the ansametallocene ligand framework of 6 seems to be less sensitive in this respect compared to, for example, the (MeCp)₂Zr-(butadiene)/B(C_6F_5)₃ catalyst system 1 (see Table 2).⁹

The activation energy $\Delta G^{\dagger}_{chem}$ corresponds to the energy difference between the highest point on the potential surface along the reaction pathway taken in the overall insertion reaction $\mathbf{6} + \mathbf{M} \rightarrow \mathbf{9}$ and the energy of the starting materials, $\mathbf{6} + \mathbf{M}$ (see Scheme 1). However, one cannot conclude *a priori* which of the two consecutive reaction steps, namely the formation of the alkene complex **8** from **6** plus alkene or the subsequent CC-coupling step starting from the intermediate **8** and leading to **9**, is the actual rate determining step of the overall reaction sequence. This question can be answered by using the unique features of the homogeneous (butadiene)metallocene/B(C₆F₅)₃/

alkene Ziegler systems.⁹ It is very likely that the alkene complex 8, which is the essential reactive intermediate in the alkene insertion reaction leading to 9, is also involved in the allyl automerization process of betaine 6 in the presence of an 1-alkene. This provides us principally with an opportunity to determine the activation energy ΔG^{\ddagger}_{1} of the formation of **8** (see Scheme 3) by monitoring the rate of the reversible $6 \rightleftharpoons ent-6$ interconversion by an NMR spin saturation transfer experiment in the presence of the reactive 1-alkene. However, the experimental situation becomes complicated by the competing irreversible chemical insertion reaction $6 + M \rightarrow 9$ that leads to a rapid decrease of the concentration of $\mathbf{6}$ and therefore only allows for a limited number of measurements. The spin saturation transfer experiments were thus repeated twice to ensure reproducibility of the obtained rate constants. However, the chemical reaction of 6 with propene leading to 9b proved to be too fast for a reliable application of this technique.

We must note two additional more severe complications: (1) the pseudo-first-order rate constants determined by eq 1, which we name $k_{m(exp)}$ in this specific case, cannot be used directly to calculate ΔG^{\dagger}_{1} . If we compare the rate of the dynamic $\mathbf{6} \rightleftharpoons$ ent-6 interconversion in the absence of a reactive 1-alkene (i.e, $k_{m(solv)}$) and in the presence of an added alkene (i.e., $k_{m(exp)}$) we note that a significant increase in the automerization rate is observed in the latter case, but both values are still within the same order of magnitude (for details see the Experimental Section). This means that the automerization of the allyl ligand in 6 can take place by two competing mechanisms, namely via a $(\sigma$ -allyl)(π -alkene)metallocene complex 8 and alternatively an (σ -allyl)metallocene complex 7, that is only stabilized by solvatization (see Scheme 3). To obtain the rate constant of the first process, i.e., the $6 + M \rightarrow 8 \rightarrow ent-6 + M$ conversion, the value of $k_{m(exp)}$ has to be reduced by the rate of the nonalkene accelerated process, $k_{m(solv)}$. Division by the monomer concentration [**M**] gives the second-order rate constant $k_{m(obs)}$ for the automerization via an alkene complex:

$$k_{\rm m(obs)} = \frac{k_{\rm m(exp)} - k_{\rm m(solv)}}{[M]}$$
(2)

(2) A second necessary correction of $k_{m(obs)}$ arises from the fact that in the presence of a reactive alkene the configurational inversion of the allyl ligand ($\mathbf{6} \rightarrow ent-\mathbf{6}$) and the chemical insertion reaction ($\mathbf{6} + \mathbf{M} \rightarrow \mathbf{9}$) are no longer independent processes. The alkene insertion reaction into the Zr–C σ -bond of **8** leads to a decrease in the concentration of **8** and thus an apparent lowering of the $k_{m(obs)}$ value. We, therefore, have to take the kinetic dependency of these two processes into account by connecting the rate expressions of the automerization process $\mathbf{6} + \mathbf{M} \rightarrow \mathbf{8} \rightarrow ent-\mathbf{6} + \mathbf{M}$

$$\frac{d[\text{ent-6}]}{dt} = k_{m(\text{obs})}[6][\mathbf{M}] = k_1[6][\mathbf{M}] - k_2[8] - \frac{1}{2}k_{-1}[8]$$
(3)

and the chemical insertion reaction $6+M\rightarrow 8\rightarrow 9$

$$-\frac{d[6]}{dt} = k_{\text{chem}}[6][\mathbf{M}] = k_1[6][\mathbf{M}] - k_{-1}[8]$$
(4)

with the steady-state condition for the reactive intermediate 8

$$\frac{d[\mathbf{8}]}{dt} = k_1[\mathbf{6}][\mathbf{M}] - k_{-1}[\mathbf{8}] - k_2[\mathbf{8}] = 0$$
(5)

This leads to a simple expression for the actual rate constant k_1 of the formation of the alkene complex **8**

$$k_1 = k_{\text{chem}} + 2k_{\text{m(obs)}} \tag{6}$$

and the ratio Δ of the rates of olefin insertion from **8** to give the carbon–carbon coupling product **9** and alkene dissociation, that leads back to the starting materials.²⁷

$$\Delta = \frac{k_2}{k_{-1}} = \frac{k_{\text{chem}}}{2k_{\text{m(obs)}}} \tag{7}$$

The values for $k_{\rm m(obs)}$, k_1 , and Δ obtained by this method as well as the respective energy values ΔG^{\dagger}_1 (calculated from k_1 , see Scheme 3) and $\Delta \Delta G^{\dagger}_2$ (calculated from $\Delta = k_2/k_{-1}$) are listed in Table 1.

A significant acceleration of the dynamic $6 \rightarrow ent-6$ allyl automerization process is observed in the presence on an added 1-alkene compared to the situation in pure toluene. For example, in the presence of 0.015 mol/L 1-butene, the pseudo-first-order rate constant $k_{m(exp)} = 0.42 \text{ s}^{-1}$ is ~18% higher than the corresponding value in the pure arene solvent ($k_{m(solv)} = 0.35 \text{ s}^{-1}$, for standard deviations see the Supporting Information). We must assume that this rate acceleration is due to a mechanistic pathway that proceeds through a (π -alkene)(σ -allyl)-

metallocene intermediate (8). In 8, the σ -allyl complex is stabilized by the coordinated alkene relative to the alkene-free intermediate 7, which is at the most stabilized by solvatization. Thus, the activation energy of the formation of 8 should be markedly lower than that of the formation of 7. This aspect is quantitatively reflected by the values of ΔG^{\dagger}_{1} calculated from the experimental data. Compared to the activation energy of the formation of 7 ($\Delta G^{\dagger}_{m(solv)} = 14.6 \pm 0.3$ kcal/mol), the formation of 8 requires the lower activation energy ΔG^{\ddagger}_{1} . The amount of this decrease in the energy barrier depends on the size of the alkene. It is most pronounced in the case of 1-butene $(\Delta G^{\dagger}_{m(solv)} - \Delta G^{\dagger}_{1} = 1.5 \pm 0.4 \text{ kcal/mol})$ and slightly decreases on going to the higher homologues 1-pentene (1.4 \pm 0.3 kcal/ mol) and 1-hexene $(1.2 \pm 0.4 \text{ kcal/mol})^{.28}$ However, the dependency of these values on the monomer size is much less pronounced than in the $(MeCp)_2Zr[(\mu-C_4H_6)B(C_6F_5)_3]$ betaine catalyst system 1 previously described by us.⁹

We must note that for each alkene examined a positive value of $\Delta\Delta G^{\ddagger}_2$ was found. This means that the transition state of the insertion of the alkene into the Zr–C bond at the stage of the (π -alkene)(σ -allyl)metallocene complex **8** represents the highest point on the energy surface of the overall reaction sequence and, therefore, makes overcoming the alkene insertion barrier the rate determining step. In other words, dissociation of the alkene, into the starting materials proceeds more rapidly than the alkene insertion to yield the metallacyclic products **9**. The ratio of the two corresponding reaction rates, $1/\Delta = k_{-1}/k_2$, ranges from ~30 (1-butene) to ~70 (1-pentene and 1-hexene) (see Table 2).

Characterization of the Alkene Insertion Energy Profile at a Constrained Geometry Single Component Ziegler Catalyst System. The silylene-bridged Cp-amido group 4 metallocenes are the basis of an important class of homogeneous Ziegler-type catalysts ("constrained geometry catalysts").^{16,17} The mixture of isomeric [dimethylsilylene(tetramethylcyclopentadienyl)(tert-butylamido)](s-cis-butadiene)zirconium complexes $10A/10B^{29}$ also reacts cleanly with $B(C_6F_5)_3$ in aromatic solvents to yield two diastereomeric addition products 11A and 11B in a ratio of $\sim 65:35$ (see Scheme 4).³⁰ However, the structure of these betainic complexes differs in some details from that of the betainic *ansa*-metallocene **6** and its congeners. Both compounds 11A/11B exhibit overall C_1 symmetry, indicated by a set of each four ¹H and ¹³C NMR resonances of the cyclopentadienyl methyl groups and pairs of resonances for the methyl groups of the silylene bridge for each complex. In both cases the borane has added to the CH₂ terminus of the butadiene ligand. The ¹³C NMR resonances of the methylene group α - to boron appear at $\delta \sim 25$ (11A) and ~ 31 (11B) ppm. The remaining three carbon atoms of the C₄-units form π -allyl systems coordinated to zirconium. In contrast to betaine 6, the allyl ligand in both 11A and 11B is anti substituted, that is, it exhibits a Z-configuration at the central C2,C3 π -bond.^{31–33} This

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⁽²⁷⁾ The derivation of $k_{\rm m(obs)}$ given in our initial paper⁹ should be corrected by the statistical factor of 1/2. The resulting marginally different ΔG^{\ddagger} values of the (MeCp)₂Zr[C₄H₆B(C₆F₅)₃] betaine + alkene reactions are listed in Table 2.

⁽²⁸⁾ These $\Delta G^{\ddagger}_{m(solv)} - \Delta G^{\ddagger}_{1}$ values probably represented a good measure of the alkylmetallocene cation/ π -alkene stabilization energies in these systems. For a discussion see also refs 6 and 7.

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Scheme 4

Scheme 5



becomes evident from the ¹H NMR signals of the corresponding protons 2-H and 3-H (δ 6.54 and 5.13 (**11A**); δ 5.23 and 4.02 (**11B**)), which show a ³*J*_{2-H,3-H} coupling constant of 9.3 (**11A**) and 9.8 (**11B**) Hz, respectively.²⁰ The two diastereomers thus only differ in the configuration of the planar chiral C1,C2,C3,-Zr allyl unit relative to the configuration of the stereogenic zirconium center: in one of these complexes the central allylic proton 2-H points toward the cyclopentadienyl ligand ("prone"orientation), while it is oriented toward the amido group in the other diastereomer ("supine").³⁴ NOE NMR experiments indicate that the former situation is given in the minor isomer **11B**, while the latter geometry is adopted by the major isomer **11A**. Internal C–F coordination to zirconium is absent in **11A/11B** as a geometric consequence of the *Z*-allyl unit as shown by ¹⁹F NMR spectroscopy.

The mutual interconversion of the isomeric betaines **11A** and **11B**, which involves an inversion of the planar chiral allyl unit, is too slow to be observed directly by dynamic NMR spectroscopy at variable temperatures. However, this process was monitored using the ¹H NMR spin saturation transfer experiment. The two well separated $-C(CH_3)_3$ ¹H NMR resonances of the isomers **11A** and **11B** were used for this purpose. A firstorder rate constant $k_{m(solv)}$ (303 K) = 1.28 s⁻¹ was determined in toluene- d_8 solution, giving a Gibbs activation energy of $\Delta G^{\ddagger}_{m(solv)}(303 \text{ K}) = 17.6 \pm 0.2$ kcal/mol for this specific catalyst system.

The [Me₂Si(C₅Me₄)(N'Bu)]Zr-derived betaines **11A/11B** show a much lower activity in the Ziegler polymerization of ethene compared to the *ansa*-metallocene **6**. At a reaction temperature of 40 °C, only traces of polyethylene could be isolated. At 90 °C, ethene is polymerized in toluene solution with an activity of ~390 g of polyethylene/mmol [Zr]·bar·h.

The stoichiometric reaction of **11A/11B** with alkenes proceeds much slower than that of the *ansa*-metallocene **6**. Only ethene

and 1,5-hexadiene react spontaneously with 11A/11B to form the respective mono-insertion products, 14a and 14f, respectively (see Scheme 5). The reactions with propene, 1-butene, 1-pentene, or 1-hexene require a prolonged reaction time of ~ 8 h at -20 °C to go to completion. The employed α -olefins react regioselectively ([1,2]-insertion) and stereoselectively within the limits of detection. In each case only a single diastereomerically pure reaction product is formed that contains only one combination of relative configurations of the three stereogenic units present in the products, namely the chiral zirconium center, the planar chiral substituted allyl moiety and, in the case of 14bf, the stereogenic center at C2. The metallacyclic insertion products **14a**-**f** exhibit similar spectroscopic properties within this homologous series. In contrast to the complexes 9a-fdescribed above, the C(4)=C(5) double bonds in the corresponding mono-insertion products 14a-f are Z configurated. This becomes evident from the characteristic values of the ${}^{3}J_{4-H,5-H}$ coupling constants ranging from 12.0 (14a) to 10.5 (14f) Hz.

The products **14** are chiral (C_1 symmetry). Consequently, they exhibit ${}^{1}\text{H}/{}^{13}\text{C}$ NMR signals of diastereotopic methyl groups at their cyclopentadienyl ligands and at their silylene bridges. The chemical shifts of the olefinic carbon atoms C4 and C5 of these products again indicate internal coordination of the C=C bond to the transition metal center.⁶

Rate constants k_{chem} and the corresponding activation energies $\Delta G^{\dagger}_{chem}$ for the 1-alkene insertion into the Zr–C bond of **11A/ 11B**, leading to the products **14**, were determined analogously as described for the *ansa*-metallocene complex **6** (see Table 1). A constant ratio of **11A** and **11B** was maintained during the course of the reaction, indicating identical reactivities of both diastereomers. These kinetic studies (Table 1) have revealed a lower reactivity of the **11A/11B** catalysts compared to the *ansa*metallocene system **6**. For the reaction of **11A/11B** with ethene a second-order rate constant $k_{chem} = 4.80 \cdot 10^{-3}$ L/mol·s was determined at 253 K, corresponding to a Gibbs activation energy of $\Delta G^{\dagger}_{chem}$ (253 K) = 17.4 ± 0.1 kcal/mol. The insertion reactions of propene and 1-butene proceed significantly slower.

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Activation energies of $\Delta G^{\dagger}_{chem}$ (273 K) = 18.8 and 19.0 (± 0.1) kcal/mol, respectively, were obtained for these monomers. An even higher energy barrier must be overcome for the insertion of the higher homologues 1-pentene ($\Delta G^{\dagger}_{chem}$ (288 K) = 19.8 ± 0.1 kcal/mol) and 1-hexene ($\Delta G^{\dagger}_{chem}$ (293 K) = 20.5 ± 0.1 kcal/mol). In the case of 1,5-hexadiene, a value of 2.86 · 10⁻³ L/mol·s was obtained for k_{chem} at 273 K. With a statistical factor of 0.5, to account for the presence of two reactive C=C double bonds in the diene, a Gibbs activation energy of $\Delta G^{\dagger}_{chem}$ (273 K) = 19.5 ± 0.1 kcal/mol was obtained in this case.

The rate of the dynamic $11A \Rightarrow 11B$ interconversion was again studied in the presence of the reactive alkenes using the NMR spin saturation transfer experiment. Ethene insertion leading to 14a was proceeding too rapidly to allow for a sufficient lifetime of the betaines 11A/11B in the presence of this reactive alkene to carry out this NMR experiment. In the presence of propene, an averaged rate constant $k_{m(obs)} = 0.40$ L/mol·s was determined at 278 K using eq 1. The presence of the higher homologues 1-butene, 1-pentene, 1-hexene, and 1.5-hexadiene results in a smaller acceleration of the $11A \Rightarrow 11B$ isomerization. At 288 K, $k_{m(obs)}$ values of 0.97, 0.37, 0.17, and 0.22 L/mol·s were obtained, respectively, the latter value again was calculated taking into account that two reactive double bonds are present in this diene.

Although the interconverting metallocene $[C_4H_6B(C_6F_5)_3]$ betaine isomers 11A and 11B are diastereomers and not energetically identical enantiomers, as in the case of betaine 6, eqs 6 and 7 can still be used for the kinetic analysis of the 11A/11B plus 1-alkene reactions.³⁵ The values obtained for k_1 are listed in Table 1. Again, a significant acceleration of the $11A \Rightarrow 11B$ allyl isomerization rate is found in the presence of the 1-alkenes, which can be attributed to an energetically favorable mechanistic isomerization pathway that involves the alkene metal complexes 13 as intermediates. The activation energies ΔG^{\dagger}_{1} of the formation of 13 are markedly lower (16.4–17.5 ($\pm 0.1 - \pm 0.6$) kcal/mol) than of the formation of the alkene-free intermediate **12** $(\Delta G^{\ddagger}_{m(solv)})$ (303 K) = 17.6 ± 0.2 kcal/mol). Moreover, a distinctive dependence on the size of the 1-alkene is displayed in the experimental values. In this series, the lowest energy barrier ΔG^{\dagger}_{1} was determined for propene (ΔG^{\dagger}_{1} (278 K) = 16.4 \pm 0.1 kcal/mol). Increasing the size of the substituent at the 1-alkene results in an increase of this value (ΔG^{\ddagger}_{1} : 1-butene: 16.5 ± 0.5 , 1-pentene: 17.0 ± 0.2 , 1-hexene: 17.5 ± 0.6 kcal/ mol at 288 K). Increasing steric interaction between the monomer and ligand system at this catalyst may account for this behavior. Especially in the latter cases, this leads to a situation in which the activation energy of the formation of alkene complex 13 is only marginally energetically preferred over the formation of the "unstabilized" intermediate 12 $(\Delta G^{\dagger}_{m(solv)} - \Delta G^{\dagger}_{1} = 1.2$ (propene), 1.2 (1-butene), 0.6 (1pentene), 0.1 (1-hexene) kcal/mol, for calculated errors see Table 2).

Similarly as in the case of the *ansa*-metallocene betaine catalyst **6**, in the 1-alkene/Cp-amido-halfsandwich complex **11A**/ **11B** system the transition state of alkene insertion lies higher than the alkene coordination/dissociation transition state. The differences between these two saddle points are $\Delta\Delta G^{\ddagger}_2 = \Delta G^{\ddagger}_{chem} - \Delta G^{\ddagger}_1 = 2.4 \pm 0.1$ (propene), 2.5 ± 0.5 (1-butene), 2.8 ± 0.2 (1-pentene), and 3.0 ± 0.7 (1-hexene) kcal/mol. Thus, Scheme 6



alkene dissociation from the intermediate **13** is markedly preferred over alkene insertion $(1/\Delta = k_{-1}/k_2 = \sim 80 \text{ (propene and 1-butene)}, \sim 130 \text{ (1-pentene)}, \text{ and } \sim 190 \text{ (1-hexene)})$ in this constrained geometry Ziegler catalyst system.

A Rough Estimate of the Alkene Insertion Barrier ΔG^{\dagger}_{ins} . Since we cannot directly determine the energetic position of the $(\pi$ -alkene) $(\sigma$ -allyl)metal complex intermediates 8 and 13 experimentally, we will try to estimate this value using a simple consideration.⁹ Going back from, for example, 8 to 6 + M requires dissociation of the coordinated alkene and an isomerization of the allyl-CH₂-borate ligand from a σ - to a π -allyl bonding mode. If we assume in a first approximation that about one-half of the π -alkene-zirconium stabilization is lost at the transition state of the $\mathbf{8} \rightarrow \mathbf{6} + \mathbf{M}$ dissociation, then the energy difference $\Delta G^{\ddagger}_{m(solv)} - \Delta G^{\ddagger}_{1}$ serves as a rough estimate for the remaining noncompensated fraction of the stabilization energy of the electron-deficient cationic zirconium center in 8 by the coordinated alkene.^{6,7,36}

The energetic contribution of the change in the allyl ligand bonding mode was to a first approximation estimated by using the bis(allyl)zirconium complexes 15 and 16 as model compounds (see Scheme 6). These complexes contain a η^3 - π -allyl ligand and a η^1 - σ -allyl ligand bonded to zirconium.³⁷ In solution, a rapid intramolecular degenerated isomerization process takes place which is characterized by a mutual interconversion of the σ - and π -allyl ligands. We were able to "freeze out" this dynamic process on the ¹H NMR time scale using a CDCl₂F/ CDClF₂ solvent mixture.³⁸ In the case of *ansa*-metallocene **15**, below a coalescence temperature of ~162 K two diastereotopic methyl groups at the silvlene bridge as well as two sets of signals for the allyl ligands can be observed in the ¹H NMR spectrum. A Gibbs activation energy of ΔG_{3}^{\dagger} (162 K) = 7.5 ± 0.5 kcal/ mol was determined. The automerization of the pair of allyl ligands in the halfsandwich complex 16 is even faster. Coalescence of the Si(CH₃)₂ signals is reached at \sim 130 K, which leads to an activation energy of ΔG^{\ddagger}_{3} (130 K) $\approx 6.1 \pm 0.5$ kcal/mol.

(36) The intrinsic stabilization energy of a [Cp₂ZrR(π-alkene)⁺] cation complex is very low because of the lacking metal-to-ligand back-donation in the d°-system. See for a comparison: Hurlburt, P. K.; Rack, J. J.; Luck, J. S.; Dec, S. F.; Webb, J. D.; Anderson, O. P.; Strauss, S. H. J. Am. Chem. Soc. 1994, 116, 10003–10014. Aubke, F.; Wang, C. Coord. Chem. Rev. 1994, 137, 483–524. Antonelli, D. M.; Thaden, E. B.; Stryker, J. M. Organometallics 1994, 13, 763–765. Goldman, A. S.; Krogh-Jespersen, K. J. Am. Chem. Soc. 1996, 118, 12159–12166. Willner, H.; Aubke, F. Angew. Chem. 1997, 109, 2507–2530; Angew. Chem., Int. Ed. Engl. 1997, 36, 2402–2425. Brackemeyer, T.; Erker, G.; Fröhlich, R. Organometallics 1997, 16, 4807–4815. Brackemeyer, T.; Erker, G.; Fröhlich, R., Prigge, J.; Peuchert, U. Chem. Ber./Recl. 1997, 130, 899–902. Jacobsen, H.; Berke, H.; Brackemeyer, T.; Erker, G.; Fröhlich, R.; Meyer, O.; Bergander, K. Helv. Chim. Acta 1998, 81, 1692–1709.

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⁽³⁵⁾ To simplify the mathematical treatment of the (11A/11B)/1-alkene reaction system it was assumed that 11A and 11B exhibit the same energy content and reactivity. Both assumptions should be justified by the experimental observation of an equilibrium constant [11A]/[11B] close to unity, which does not change upon the addition of a reactive 1-alkene.

Using these experimental values, we estimated the activation energy of alkene dissociation from the $(\pi$ -alkene) $(\sigma$ -allyl)metal complex intermediates 8 and 13, respectively,

$$\Delta G_{\rm diss}^{\dagger} \approx \Delta G_3^{\dagger} + (\Delta G_{\rm m(solv)}^{\dagger} - \Delta G_1^{\dagger})$$
(8)

and, consequently, the activation energy of olefin insertion:

$$\Delta G_{\rm ins}^{\dagger} \approx \Delta G_{\rm diss}^{\dagger} + \Delta \Delta G_2^{\dagger} \tag{9}$$

Values in the range between $\sim 9-11$ kcal/mol were thus estimated for the intrinsic alkene insertion barriers ($\Delta G^{\ddagger}_{ins}$) at these catalyst systems.^{4,7} A complete listing of the characteristic energy values describing the alkene addition/insertion profile of the betaine catalysts **6** and **11A/11B** is given in Table 2 and compared with those of the unbridged parent system **1**.⁹

Conclusions

Obtaining direct experimental evidence about the essential alkene complexation/insertion sequence at a homogeneous Ziegler catalyst is very difficult because the alkene carbon– carbon coupling reactions at such catalyst systems are extremely fast processes.^{4,5} Our metallocene[C₄H₆B(C₆F₅)₃] betaine systems are probably among the best suited active catalysts at present, where it is possible to kinetically isolate a single alkene insertion reaction sequence in the initial phase leading to the repetitive catalytic cycle, and study this essential step experimentally. The first alkene insertion at the metallocene[C₄H₆B-(C₆F₅)₃] betaine systems is kinetically separated by internal coordination effects from the subsequent multiple alkene insertions; the subsequent alkene insertion intermediates have not experimentally been observed so far in these systems.³⁹

The metallocene $[C_4H_6B(C_6F_5)_3]$ betaine/alkene reaction is also unique as it allows for a kinetic deconvolution of the alkene addition/alkene insertion reaction profile and thus a mathematical separation of the characteristic kinetic and energetic features of the two individual steps of the sequence. The specific features of the metallocene $[C_4H_6B(C_6F_5)_3]$ betaine plus alkene systems would principally allow, to the best of our knowledge for the first time, to determine the difference between the height of the first transition state (here the alkene addition) and the second transition state (here the actual alkene insertion) even if the latter would be energetically lower than the former. In our initial report about a first example of these unique systems9 we have, however, found that at the $(MeC_5H_4)_2Zr[C_4H_6B(C_6F_5)_3]$ betaine catalyst system the actual alkene insertion step is overall rate determining. At this nonbridged metallocene catalyst system the transition state of the preceding alkene coordination is by ~ 1 kcal/mol lower in energy (see Table 2).

Our current study, described in this article, now has revealed that this situation seems to be quite general for homogeneous Ziegler catalyst systems containing the most relevant ligand backbones, namely the *ansa*-metallocenes and the Cp-amido systems. Both representative examples described in this study show Curtin-Hammett behavior,⁴⁰ being characterized by a rapid alkene complexation/dissociation equilibrium that precedes the rate determining carbon—carbon coupling process. For the *ansa*-metallocene system, the alkene decomplexation reaction is 30—70 times more frequent than productive alkene insertion; in the constrained geometry catalyst system this ratio can approach a

value of $k_{-1}/k_2 \approx 200$. This situation is *a priori* valid for our specific examples of the metallocene betaine Ziegler catalysts (1, 6, 11) in their stoichiometric initiation step. However, it may well be that these experimentally characterized systems are close to be representative for the general alkene addition/insertion steps at these and related homogeneous Ziegler catalysts. The respective (σ -alkyl)(π -alkene)M intermediates (2, 8, 13) are energetically well separated from both their stable educts and products, and, thus the respective transition states $(TS^{\dagger}_{diss}, TS^{\dagger}_{ins})$ are early transition states, which are consequently not profiting much from the coordinative extra-stabilization features of neither the betaine educts (1, 6, 11) nor their mono-insertion products (3, 9, 14). In addition, both the betaine educts and their respective mono-alkene insertion products exhibit energetic stabilization effects which are not much different from each other.

If such a kinetically relevant preequilibrium situation indeed prevails for the majority of relevant types of homogeneous metallocene Ziegler catalysts and related systems, then their characteristic features (stereoselectivity, regiochemistry, chemoselectivity etc.)^{1,41} seems to be dominantly governed by the essential interactions between catalyst backbone, growing polymer chain and the *coordinated* alkene in the actual alkene *insertion* step, and not in the alkene coordination process, as it is often assumed. Mechanistic descriptions of a variety of details at the metallocene and related Ziegler catalyst systems should, therefore, take this potentially rather general overall appearance of the alkene addition/alkene insertion profile into account.

Experimental Section

General remarks. All manipulations involving air-sensitive compounds were carried out under argon in a glovebox or using Schlenk type glassware. Solvents (including deuterated solvents) were dried and distilled under argon prior to use. Tris(pentafluorophenyl)borane,¹⁸ [dimethylsilylenebis(cyclopentadienyl)]dichlorozirconium,15 and [dimethylsilylene(tetramethylcyclopentadienyl)(tert-butylamido)]dichlorozirconium¹⁶ were prepared according to literature procedures. The synthesis of [dimethylsilylenebis(cyclopentadienyl)](butadiene)zirconium 4^{19,20,41,42} and [dimethylsilylene(tetramethylcyclopentadienyl)(tertbutylamido)](butadiene)zirconium 10B/10B²⁹ was described previously by us. NMR experiments were performed on Varian Unity Plus 600 spectrometer (1H: 600 MHz, 13C: 150 MHz, 19F: 564 MHz). Assignments in ¹H and ¹³C NMR spectra were confirmed through GCOSY (gradient ¹H-¹H COSY), 1D-TOCSY (¹H total correlation spectroscopy), GHSQC (¹H-¹³C gradient heteronuclear single quantum coherence), and GHMBC (1H-13C gradient heteronuclear multiple bond correlation) spectra.⁴³ IR spectra were aquired on a Nicolet 5 DXC Fourier transform IR spectrometer. Melting points were obtained by differential scanning calorimetry (DuPont 910), elemental analyses were determined on a Foss-Heraeus CHN-Rapid elemental analyzer.

Reaction of [Me₂Si(C₅H₄)₂]Zr(butadiene) 4 with B(C₆F₅)₃. Formation of 6. For this study, betaine complex 6 was generated in situ by adding a solution of B(C₆F₅)₃ (31 mg, 60.5 μ mol) in 0.4 mL of toluene-*d*₈ (or C₆D₆) to a solution of butadiene complex 4 (20 mg, 60.3 μ mol) in 0.8 mL of toluene-*d*₈ (or C₆D₆) at room temperature. After mixing, the resulting orange-red solution was allowed to stand at room temperature for ~30 min prior to the spectroscopic characterization of **2** and its reaction with alkenes. The generation and characterization of betaine **6** on a preparative scale was described previously by us.²⁰ ¹H NMR (599.9 MHz, C₆D₆, 298 K): $\delta = 6.11$, 6.00 (each m, each 1H,

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C₅H₄), 5.92 (m, 2H, C₅H₄ and 2-H), 5.78 (1H), 5.55 (2H) (each m, C_5H_4), 5.43 (m, 1H, 3-H), 4.40 (m, 2H, C_5H_4), 2.63 (broad d, $^2J =$ 18.2 Hz, 1H, 4-H), 2.31 (broad dd, ${}^{2}J = 18.2$ Hz, ${}^{3}J = 6.0$ Hz, 1H, 4-H'), 1.86 (dd, ${}^{2}J = 5.0$ Hz, ${}^{3}J = 17.9$ Hz, 1H, 1-H), 1.53 (dd, ${}^{2}J =$ 5.0 Hz, ${}^{3}J = 8.3$ Hz, 1H, 1-H'), 0.24, -0.17 (each s, each 3H, Si-(CH₃)₂). ¹³C NMR (150.8 MHz, C₆D₆, 298 K): $\delta = 149.5$ (d, ¹J_{CF} = 240 Hz, o-B(C₆F₅)₃), 138.9 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.3 (d, ${}^{1}J_{CF} = 250 \text{ Hz}, m-B(C_{6}F_{5})_{3}, 130.4 \text{ (CH}_{2}, \text{ broad, C-2}), 125.8 \text{ (C, broad, C-2)}$ ipso-B(C₆F₅)₃), 125.1, 123.7 (each CH, α - or β -C₅H₄), 123.1 (CH, broad, C-3), 121.9, 121.2, 109.9, 107.2 (double intensity), 106.6 (each CH, α- or β-C₅H₄), 106.1, 102.7 (each C, ipso-C₅H₄), 52.0 (CH₂, C-1), 28.3 (CH₂, broad, C-4), -5.7, -7.1 (each CH₃, Si(CH₃)₂). ¹⁹F NMR (564.3 MHz, toluene- d_8 , 298 K): $\delta = -165.0$ (broad, 6F, m-F), -161.1 (broad t, ${}^{3}J_{FF} = 21$ Hz, 3F, p-F) ppm, o-F signals not detected at 298 K. ${}^{19}F$ NMR (564.3 MHz, toluene- d_8 , 238 K): $\delta = -211.6$ (broad, 1F, o-F (coordinated)), -165.4, -163 to -157 (each broad m, 9F, m-F and p-F), -125.8 (1F), -132.7 (4F) (each broad, o-F). Coalescence of the o-F signals is reached at \sim 250 K, $\Delta \nu$ (238 K) \sim 45500 Hz, ΔG^{\ddagger} (250 K) = (8.7 ± 0.4) kcal/mol.

Reaction of [Me₂Si(C₅Me₄)(N^tBu)]Zr(butadiene) 10A/10B with B(C₆F₅)₃: Formation of 11A/11B. For this study, betaine 11 was generated in situ by the addition of a solution of butadiene zirconium complex 10 (22 mg, 55.7 μ mol) in 3 mL of C₆D₆ or toluene-d₈ to a solution of B(C₆F₅)₃ (29 mg, 56.6 µmol) in 2 mL of C₆D₆ or toluene d_8 . An aliquot of this solution was used for the reaction of 11 with 1-alkenes and for the kinetic measurements. The formation of two diastereomeric betaines 11A and 11B in a ratio of 1.8:1 can be observed by NMR spectroscopy. **11A:** ¹H NMR (599.9 MHz, C₆D₆, 298 K): δ = 6.54 (m, ${}^{3}J_{2,1}$ = 9.5 Hz, ${}^{3}J_{2,1'}$ = 13.2 Hz, ${}^{3}J_{2,3}$ = 9.3 Hz, 1H, 2-H), 5.13 (m, ${}^{3}J_{3,2} = 9.3$ Hz, ${}^{4}J_{3,1} = 2.1$ Hz, ${}^{4}J_{3,1'} = 2.4$ Hz, 1H, 3-H), 2.17 (m, ${}^{2}J_{1,1'} = 6.4$ Hz, ${}^{3}J_{1,2} = 9.5$ Hz, ${}^{4}J_{1,3} = 2.1$ Hz, 1H, 1-H), 2.07, 1.82, 1.59, 1.39 (each s, each 3H, C₅(CH₃)₄), 1.19 (m, ${}^{2}J_{1',1} = 6.4$ Hz, ${}^{3}J_{1',2}$ = 13.2 Hz, ${}^{4}J_{1',3}$ = 2.4 Hz, ${}^{5}J_{1',4}$ = 1.8 Hz, 1H, 1-H'), 1.00 (broad m, 1H, 4-H), 0.80 (s, 9H, C(CH₃)₃), 0.43, 0.19 (each s, each 3H, Si(CH₃)₂), -0.18 (broad m, 1H, 4-H'). $^{13}\mathrm{C}$ NMR (150.8 MHz, C₆D₆, 298 K): δ = 149.5 (d, ${}^{1}J_{CF}$ = 240 Hz, o-B(C₆F₅)₃), 139.4 (d, ${}^{1}J_{CF}$ = 250 Hz, p-B(C₆F₅)₃), 137.5 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 145.5 (CH, C-2), 131.8, 130.9 (each C, α- and β-C₅(CH₃)₄), 116.9 (CH, C-3), 109.9 (C, ipso-C₅(CH₃)₄), 68.1 (CH₂, C-1), 60.6 (C, C(CH₃)₃), 34.6 (CH₃, C(CH₃)₃), ~25 (CH₂, C-4), 14.8, 13.2, 11.1, 10.2 (each CH₃, α- and β -C₅(CH₃)₄), 8.2, 5.4 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of B(C₆F₅)₃ not detected, resonance of C-4 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 273 K): $\delta = -164.8$ (broad, 6F, *m*-F), -160.1 (broad t, ${}^{3}J_{FF} = 20$ Hz, 3F, *p*-F), -137.8(broad, 6F, o-F).

11B: ¹H NMR (599.9 MHz, C₆D₆, 298 K): $\delta = 5.23$ (m, ³J_{2,1} = 9.8 Hz, ${}^{3}J_{2,1'} = 12.8$ Hz, ${}^{3}J_{2,3} = 9.8$ Hz, 1H, 2-H), 4.02 (m, ${}^{3}J_{3,2} = 9.8$ Hz, ${}^{3}J_{3,4} = 13.3$ Hz, 1H, 3-H), 2.26 (m, ${}^{2}J_{1,1'} = 7.3$ Hz, ${}^{3}J_{1,2} = 9.8$ Hz, 1H, 1-H), 2.04 (m, ${}^{2}J_{1',1} = 7.3$ Hz, ${}^{3}J_{1',2} = 12.8$ Hz, 1H, 1-H'), 1.90, 1.48 (each s, each 3H, C₅(CH₃)₄), 1.38 (under signal of isomer 11A, 1H, 4-H), 1.28, 1.25 (each s, each 3H, C₅(CH₃)₄), 1.01 (m, 1H, 4-H'), 0.95 (s, 9H, C(CH₃)₃), 0.50, 0.37 (each s, each 3H, Si(CH₃)₂). ¹³C NMR (150.8 MHz, C₆D₆, 298 K): $\delta = 148.8$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 139.4 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.5 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 136.6 (CH, C-2), 134.4 (double intensity), 131.8, 130.2 (each C, α - and β -C₅(CH₃)₄), 106.9 (CH, C-3), 105.0 (C, ipso-C₅(CH₃)₄), 62.9 (CH₂, C-1), 57.3 (C, C(CH₃)₃), 34.8 (CH₃, C(CH₃)₃), ~31 (CH₂, C-4), 14.9, 12.8, 11.6, 10.0 (each CH₃, α - and β -C₅(<u>CH₃)</u>₄), 7.2, 6.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of $B(C_6F_5)_3$ not detected, resonance of C-4 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 273 K): $\delta = -165.5$ (broad dd, $2 \times {}^{3}J_{\text{FF}} =$ 20 Hz, 6F, *m*-F), -160.6 (t, ${}^{3}J_{FF} = 20$ Hz, 3F, *p*-F), -135.0 (broad, 6F, o-F).

Polymerization Reactions. A 1 L glass autoclave was charged with toluene (300 mL) and triisobutylaluminum (0.5 mL). The mixture was stirred (800 rpm), thermostated and saturated with the gaseous monomer. The polymerization reaction was started by the injection of a toluene solution of the respective betaine complex. After a given time the reaction was stopped by the addition of methanol (15 mL) acidified with HCl (aqueous, 2 N, 15 mL). Polyethylene was precipitated by further addition of aqueous HCl (6 N, 100 mL), collected by

fitration, washed with 6 N HCl (50 mL), water (200 mL) and acetone (20 mL) and dried in vacuo to constant weight. Polypropylene was isolated by extraction of the aqueous phase with toluene (50 mL), washing the combined toluene phases with 2 N HCl (200 mL) and water (200 mL), drying over MgSO₄ and removal of the solvent in vacuo. Melting points were determined by differential scanning calorimetry using a heating rate of 10 °C/min. The results of the second scan after complete melting and cooling of the samples are reported. The ¹³C NMR spectrum of the polypropylene sample was recorded on a Bruker AC 200 P spectrometer (¹³C: 50.3 MHz) with proton decoupling at 350 K in a solvent mixture of 1,2,4-trichlorobenzene and C₆D₆ (5:1).

Polymerization with Betaine 6. Complex **6** was generated in situ as decribed above using 13 mg (39.2 μ mol) of butadiene complex **4** and 21 mg (41.0 μ mol) of B(C₆F₅)₃. Polymerization of ethene: T =40 °C, reaction time: 5 min, p(ethene) = 2 bar, yield: 10.16 g, activity: 1554 kg PE·mol [Zr]⁻¹·h⁻¹·bar⁻¹, melting point: 125 °C. Polymerization of propene: T = 40 °C, reaction time: 60 min, p(propene)=2bar, yield: 2.95 g, activity: 38 kg PP·mol [Zr]⁻¹·h⁻¹·bar⁻¹, [mmmm] = 2.5%, [mmmr] = 9.6%, [mmrr] = 7.9%, [mmrr] = 11.3%, [mmrm] + [mmrr] = 27.7%, [mmrm] = 14.5%, [rrrr] = 8.6%, [mrrr] = 12.7%, [mrrm] = 5.2%.

Polymerization with Betaine 11. The **11A/11B** complex mixture was generated in situ as decribed above using 22 mg (55.7 μ mol) of butadiene complex **10** and 29 mg (56.6 μ mol) of B(C₆F₅)₃. Polymerization of ethene: T = 90 °C, reaction time: 60 min, p(ethene) = 2 bar, yield: 3.12 g, activity: 28 kg PE·mol [Zr]⁻¹·h⁻¹·bar⁻¹.

Stoichiometric Reaction of the (Butadiene)zirconium/B(C_6F_5)₃ Betaines with Alkenes, General Procedure. An NMR tube containing a solution of the respective betaine complex in toluene- d_8 , prepared in situ as described above, was placed in a Schlenk flask and cooled to -30 °C. While keeping the NMR tube under an argon atmosphere, 4 mL of gaseous 1-alkene (ethene, propene, 1-butene), 3 mL of olefin vapor (1-pentene), or ~0.02 mL of liquid 1-alkene (1-hexene, 1,5hexadiene) was slowly bubbled through the solution by a capillary. The tube was then sealed and kept at -20 °C until the NMR spectra were recorded. For the reaction of **11A/11B** with propene, 1-butene, 1-pentene, and 1-hexene the reaction mixture was kept at -20 °C for 8 h prior to the NMR studies.

The following atom-numbering scheme was used below: ring carbon C1 (at Zr) - C6 (attached to B), followed by C7 (substituent at C2) - C10 (in case of the 1-hexene and 1,5-hexadiene insertion products).

Reaction of 6 with ethene, formation of 9a: 1H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 6.10$ (1H), 5.87 (2H) (each m, C₅H₄), 5.84 (m, 1H, 4-H), 5.77 (m, 1H, C₅H₄), 5.71 (m, 1H, 5-H), 5.44, 5.16, 4.33, 4.30 (each m, each 1H, C₅H₄), 1.93 (m, 1H, 2-H), 1.59 (m, 1H, 2-H'), 1.41 (m, 1H, 3-H), 1.00 (m, 1H, 3-H'), 0.92 (m, 1H, 1-H), 0.72 (broad s, 1H, 6-H), 0.25 (broad s, 1H, 6-H'), 0.02, -0.20 (each s, each 3H, Si(CH₃)₂), -0.23 (m, 1H, 1-H'). ¹³C NMR (150.8 MHz, toluene-d₈, 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 143.5 (CH, C-4), 139.1 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.4 (d, ${}^{1}J_{CF} = 250$ Hz, *m*-B(C₆F₅)₃), ~125 (CH, under solvent signal, C-5), 124.7, 120.3, 118.6, 118.5, 112.7, 112.5, 107.4, 105.5 (each CH, α- and β-C₅H₄), 103.0, 101.9 (each C, ipso-C₅H₄), 48.7 (CH₂, C-1), 42.6 (CH₂, C-2), 34.6 (CH₂, C-3), ~4 (CH₂, C-6), -6.4, -6.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of $B(C_6F_5)_3$ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 253 K): δ $= -165.6 \text{ (dd, } 2 \times {}^{3}J_{\text{FF}} = 21 \text{ Hz, } 6\text{F, } m\text{-F}\text{), } -160.5 \text{ (t, } {}^{3}J_{\text{FF}} = 21 \text{ Hz,}$ 3F, *p*-F), -133.7 (d, ${}^{3}J_{FF} = 21$ Hz, 6F, *o*-F).

Reaction of 6 with propene, formation of 9b: ¹H NMR (599.9 MHz, toluene-*d*₈, 253 K): δ = 6.12, 5.90, 5.86, 5.77 (each m, each 1H, C₅H₄), 5.64 (m, 2H, 4-H, 5-H), 5.46, 5.15, 4.34, 4.23 (each m, each 1H, C₅H₄), 1.74 (m, 1H, 2-H), 1.43 (m, 1H, 3-H), 0.92 (dd, ²*J* = 13.0 Hz, ³*J* = 13.0 Hz, 1H, 1-H), 0.72 (broad s, 1H, 6-H), 0.66 (d, ³*J* = 6.2 Hz, 3H, 7-H), 0.65 (m, 1H, 3-H'), 0.18 (broad s, 1H, 6-H'), 0.02, -0.21 (each s, each 3H, Si(CH₃)₂), -0.51 (ddd, ²*J* = 13.0 Hz, $2 \times {}^{3}J = 1.9$ Hz, 1H, 1-H'). ¹³C NMR (150.8 MHz, toluene-*d*₈, 253 K): δ = 148.4 (d, ¹*J*_{CF} = 240 Hz, *o*-B(C₆F₅)₃), 140.3 (CH, C-4), 139.2 (d, ¹*J*_{CF} = 250 Hz, *p*-B(C₆F₅)₃), 137.4 (d, ¹*J*_{CF} = 250 Hz, *m*-B(C₆F₅)₃), ~125 (CH, under solvent signal, α- or β-C₄H₅), 123.9 (CH, C-5), 119.7, 118.8, 118.2, 112.6, 112.1, 107.3, 105.6 (each CH, α- and β-C₄H₅),

103.0, 102.1 (each C, ipso-C₄H₅), 58.3 (CH₂, C-1), 50.4 (CH, C-2), 42.6 (CH₂, C-3), 27.4 (CH₃, C-7), \sim 4 (CH₂, C-6), -6.4, -6.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of B(C₆F₅)₃ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene-*d*₈, 253 K): $\delta = -165.6$ (dd, $2 \times {}^{3}J_{FF} = 21$ Hz, 6F, *m*-F), -160.5 (t, ${}^{3}J_{FF} = 21$ Hz, 3F, *p*-F), -133.7 (d, ${}^{3}J_{FF} = 21$ Hz, 6F, *o*-F).

Reaction of 6 with 1-butene, formation of 9c: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 6.05$, 5.94, 5.89, 5.75 (each m, each 1H, C₅H₄), 5.74 (dd, ${}^{3}J = 16.0$ Hz, ${}^{3}J = 11.8$ Hz, 1H, 4-H), 5.64 (dd, ${}^{3}J = 16.0$ Hz, ${}^{3}J = 11.6$ Hz, 1H, 5-H), 5.47, 5.21, 4.41, 4.24 (each m, each 1H, C5H4), 1.56 (m, 2H, 2-H and 3-H), 0.98 (m, 1H, 7-H), 0.82 (m, 2H, 1-H and 7-H'), 0.70 (dd, $2 \times {}^{3}J = 7.5$ Hz, 3H, 8-H), 0.67 (ddd, ${}^{2}J = 11.8 \text{ Hz}, 2 \times {}^{3}J = 11.8 \text{ Hz}, 1\text{H}, 3\text{-H'}), 0.61 \text{ (broad s, 1H, 6-H)},$ 0.30 (broad d, J = 11.6 Hz, 1H, 6-H'), 0.03, -0.19 (each s, each 3H, Si(CH₃)₂), -0.36 (d, ${}^{2}J = 13.1$ Hz, 1H, 1-H') ppm. ${}^{13}C$ NMR (150.8 MHz, toluene- d_8 , 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 140.5 (CH, C-4), 139.2 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.4 (d, ${}^{1}J_{CF}$ = 250 Hz, m-B(C₆F₅)₃), 125.8 (α - or β -C₅H₄), 123.9 (CH, C-5), 120.2, 118.3, 118.2, 112.6, 112.0, 107.5, 105.8 (each CH, α - and β -C₅H₄), 103.1, 102.3 (each C, ipso-C₅H₄), 57.3 (CH, C-2), 54.6 (CH₂, C-1), 40.7 (CH₂, C-3), 34.5 (CH₂, C-7), 12.3 (CH₃, C-8), ~4 (CH₂, C-6), -6.4, -6.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of B(C₆F₅)₃ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 253 K): $\delta = -165.5$ (dd, $2 \times {}^{3}J_{FF}$ = 21 Hz, 6F, *m*-F), -160.4 (t, ${}^{3}J_{FF}$ = 21 Hz, 3F, *p*-F), -133.5 (d, ${}^{3}J_{FF}$ = 21 Hz, 6F, *o*-F).

Reaction of 6 with 1-pentene, formation of 9d: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 6.06$, 6.00, 5.89, 5.78 (each m, each 1H, C₅H₄), 5.76 (m, 1H, 4-H), 5.65 (under monomer signal, 1H, 5-H), 5.47, 5.21, 4.45, 4.27 (each m, each 1H, C5H4), 1.69 (m, 1H, 2-H), 1.54 (m, 1H, 3-H), 1.11 (m, 1H, 8-H), 0.96 (m, 1H, 8-H'), 0.89 (dd, $2 \times {}^{3}J = 7.0$ Hz, 3H, 9-H), 0.88 (m, 1H, 7-H), 0.83 (m, 1H, 1-H), 0.77 (m, 1H, 7-H'), 0.67 (ddd, ${}^{2}J = 11.6$ Hz, $2 \times {}^{3}J = 11.6$ Hz, 1H, 3-H'), 0.61 (broad s, 1H, 6-H), 0.30 (broad m, 1H, 6-H'), 0.03, -0.19 (each s, each 3H, Si(CH₃)₂), -0.36 (d, $^{2}J = 13.3$ Hz, 1H, 1-H'). ^{13}C NMR (150.8 MHz, toluene- d_8 , 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 140.6 (CH, C-4), 139.2 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.4 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 125.7 (CH, α - or β -C₅H₄), 123.5 (CH, C-5), 120.0, 118.4, 118.3, 112.6, 112.1, 107.5, 105.8 (each CH, α - and β -C₅H₄), 103.1, 102.2 (each C, ipso-C₅H₄), 55.6 (CH, C-2), 55.0 (CH₂, C-1), 43.4 (CH₂, C-7), 41.1 (CH₂, C-3), 21.1 (CH₂, C-8), 14.7 (CH₃, C-9), ~4 (CH₂, C-6), -6.4, -6.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of $B(C_6F_5)_3$ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene d_8 , 253 K): $\delta = -165.5$ (dd, $2 \times {}^{3}J_{\text{FF}} = 21$ Hz, 6F, o-F), -160.4 (t, ${}^{3}J_{\text{FF}} = 21$ Hz, 3F, *p*-F), -133.5 (d, ${}^{3}J_{\text{FF}} = 21$ Hz, 6F, *o*-F).

Reaction of 6 with 1-hexene, formation of 9e: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 6.07$, 6.01, 5.91 (each m, each 1H, C_5H_4), 5.79 (ddd, ${}^{3}J = 16.0 \text{ Hz}$, ${}^{3}J = 11.6 \text{ Hz}$, ${}^{3}J = 4.1 \text{ Hz}$, 1H, 4-H), 5.78 (m, 1H, C₅H₄), 5.68 (under monomer signal, m, 5-H), 5.48, 5.22, 4.45, 4.28 (each m, each 1H, C5H4), 1.68 (m, 1H, 2-H), 1.56 (m, 1H, 3-H), 1.26 (m, 2H, 9-H and 9-H'), 1.08 (m, 1H, 8-H), 0.96 (dd, $2 \times {}^{3}J$ = 7.3 Hz, 3H, 10-H), 0.94 (m, 2H, 7-H and 8-H'), 0.87 (dd, ${}^{2}J = 13.0$ Hz, ${}^{3}J = 13.0$ Hz, 1H, 1-H), 0.80 (under monomer signal, m, 1H, 7-H'), 0.69 (ddd, ${}^{2}J = 11.6$ Hz, $2 \times {}^{3}J = 11.6$ Hz, 1H, 3-H'), 0.63 (broad s, 1H, 6-H), 0.31 (broad d, J = 8.4 Hz, 1H, 6-H'), 0.04, -0.18 (each s, each 3H, Si(CH₃)₂), -0.32 (d, ²J = 13.0 Hz, 1H, 1-H'). ¹³C NMR (150.8 MHz, toluene- d_8 , 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 140.5 (CH, C-4), 139.2 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.4 (d, ${}^{1}J_{CF}$ = 250 Hz, m-B(C₆F₅)₃), 125.9 (CH, α - or β -C₅H₄), 124.0 (CH, C-5), 120.1, 118.3, 118.2, 112.5, 112.0, 107.5, 105.9 (each CH, α - and β-C₅H₄), 103.2, 102.3 (each C, ipso-C₅H₄), 55.9 (CH, C-2), 55.2 (CH₂, C-1), 41.9 (CH2, C-7), 41.2 (CH2, C-3), 30.3 (CH2, C-8), 23.6 (CH2, C-9), 14.5 (CH₃, C-10), ~4 (CH₂, C-6), -6.4, -6.7 (each CH₃, Si- $(CH_3)_2$), resonance of the ipso-C of $B(C_6F_5)_3$ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 253 K): $\delta = -165.6$ (broad dd, $2 \times {}^{3}J_{\text{FF}} = 21$ Hz, 6F, *m*-F), -160.6 (t, ${}^{3}J_{FF} = 21$ Hz, 3F, *p*-F), -133.6 (d, ${}^{3}J_{FF} = 21$ Hz, 6F, o-F).

Reaction of 6 with 1,5-hexadiene, formation of 9f: 1H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 6.05$, 6.01, 5.88, 5.77 (each m, each 1H, C₅H₄), 5.73 (m, 1H, 4-H), 5.69 (m, 1H, 9-H), 5.65 (under monomer signal, m, 1H, 5-H), 5.01 (m, 2H, 10-H and 10-H'), 5.47, 5.21, 4.50, 4.26 (each m, each 1H, C5H4), 1.83 (m, 1H, 8-H), 1.70 (m, 2H, 2-H and 8-H'), 1.50 (broad d, ${}^{2}J = 11.8$ Hz, 1H, 3-H), 1.02 (m, 1H, 7-H), 0.81 (m, 1H, 7-H'), 0.76 (dd, ${}^{2}J = 13.0$ Hz, ${}^{3}J = 13.0$ Hz, 1H, 1-H), 0.65 (ddd, ${}^{2}J = 11.8$ Hz, $2 \times {}^{3}J = 11.8$ Hz, 1H, 3-H'), 0.61 (broad s, 1H, 6-H), 0.29 (broad s, 1H, 6-H'), 0.04, -0.17 (each s, each 3H, Si-(CH₃)₂), -0.36 (d, ${}^{2}J$ = 13.1 Hz, 1H, 1-H'). ${}^{13}C$ NMR (150.8 MHz, toluene- d_8 , 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 140.2 (CH, C-4), 139.2 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 138.9 (CH, C-9), 137.4 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 125.6 (CH, α - or β -C₅H₄), 124.0 (CH, C-5), 120.0, 118.4, 118.2 (each CH, α - and β -C₅H₄), 114.7 (CH₂, C-10), 112.6, 112.1, 107.5, 105.8 (each CH, α- or β-C₅H₄), 103.1, 102.2 (each C, ipso-C₅H₄), 54.7 (CH, C-2), 54.1 (CH₂, C-1), 41.1 (CH₂, C-3), 40.2 (CH₂, C-7), 32.1 (CH₂, C-8), ~4 (CH₂, C-6), -6.4, -6.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of B(C₆F₅)₃ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 253 K): $\delta = -165.6$ (broad dd, $2 \times {}^{3}J_{\text{FF}} =$ 21 Hz, 6F, *m*-F), -160.4 (t, ${}^{3}J_{FF} = 21$ Hz, 3F, *p*-F), -133.6 (d, ${}^{3}J_{FF} =$ 21 Hz, 6F, o-F).

Reaction of 11 with ethene, formation of 14a: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 5.04$ (m, 1H, 5-H), 4.95 (ddd, $2 \times {}^{3}J =$ 12.0 Hz, ${}^{3}J = 4.8$ Hz, 1H, 4-H), 2.03 (broad d, ${}^{2}J = 13.8$ Hz, 1H, 6-H), 2.01 (s, 3H, C5(CH3)4), 1.77 (broad s, 1H, 6-H'), 1.64 (m, 1H, 2-H), 1.57, 1.55, 1.51 (each s, each 3H, $C_5(CH_3)_4$), 1.37 (ddd, $3 \times {}^{3}J =$ 12.0 Hz, 1H, 3-H), 0.93 (s, 9H, C(CH₃)₃), 0.92 (m, 1H, 2-H'), 0.82 (m, 1H, 1-H), 0.75 (m, 1H, 3-H'), 0.54 (ddd, ${}^{2}J = 13.7$ Hz, ${}^{3}J = 11.9$ Hz, ${}^{3}J = 7.2$ Hz, 1H, 1-H'), 0.44, 0.23 (each s, each 3H, Si(CH₃)₂). ¹³C NMR (150.8 MHz, toluene- d_8 , 253 K): $\delta = 149.8$ (CH, C-4), 148.4 (d, ${}^{1}J_{CF} = 250$ Hz, o-B(C₆F₅)₃), 139.2 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.3 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 130.6, 129.4 (each C, α - and β-C₅(CH₃)₄), 125.8 (CH, C-5), 102.1 (C, ipso-C₅(CH₃)₄), 61.5 (CH₂, C-1), 57.7 (C, C(CH₃)₃), 34.3 (CH₂, C-2), 33.1 (CH₃, triple intensity, C(CH₃)₃), 32.1 (CH₂, C-6), 29.7 (CH₂, C-3), 16.1, 13.1, 11.4, 11.3 (each CH₃, C₅(CH₃)₄), 6.5, 5.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of B(C₆F₅)₃ not detected.

Reaction of 11 with propene, formation of 14b: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 5.07$ (ddd, ${}^{3}J = 15.0$ Hz, ${}^{3}J = 11.6$ Hz, ${}^{3}J = 4.6$ Hz, 1H, 5-H), 4.95 (m, 1H, 4-H), 2.05 (broad d, ${}^{2}J = 13.8$ Hz, 1H, 6-H), 2.01 (s, 3H, C₅(CH₃)₄), 1.81 (broad s, 1H, 6-H'), 1.60, 1.57, 1.54 (each s, each 3H, C₅(CH₃)₄), 1.28 (m, 2H, 2-H and 3-H), 0.98 (m, 1H, 1-H), 0.94 (s, 9H, C(CH₃)₃), 0.67 (m, 1H, 3-H'), 0.62 (d, ${}^{3}J = 5.6$ Hz, 3H, 7-H), 0.44 (s, 3H, Si(CH₃)₂), 0.42 (m, 1H, 1-H'), 0.24 (s, 3H, Si(CH₃)₂). ¹³C NMR (150.8 MHz, toluene- d_8 , 253 K): δ = 148.4 (d, ${}^{1}J_{CF}$ = 250 Hz, o-B(C₆F₅)₃), 147.5 (CH, C-4), 139.4 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.3 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 135.1, 133.1, 130.6, 129.5 (each C, α - and β -C₅(CH₃)₄), 125.8 (CH, C-5), 102.1 (C, ipso-C₅(CH₃)₄), 71.2 (CH₂, C-1), 57.6 (C, C(CH₃)₃), 39.9 (CH, C-2), 37.2 (CH₂, C-3), 32.5 (CH₃, triple intensity, C(CH₃)₃), 27.5 (CH₃, C-7), 16.2, 13.1, 11.6, 11.4 (each CH₃, C₅(CH₃)₄), 6.5, 5.7 (each CH₃, Si(CH₃)₂), resonances of the ipso-C of B(C₆F₅)₃ and of C-6 not detected.

Reaction of 11 with 1-butene, formation of 14c: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 5.10$ (ddd, ${}^{3}J = 14.6$ Hz, ${}^{3}J = 11.5$ Hz, ${}^{3}J = 4.3$ Hz, 1H, 5-H), 4.92 (ddd, $2 \times {}^{3}J = 11.5$ Hz, ${}^{3}J = 4.3$ Hz, 1H, 4-H), 2.03 (under solvent signal, 1H, 6-H), 2.02 (s, 3H, C₅(CH₃)₄), 1.83 (broad s, 1H, 6-H'), 1.62, 1.59, 1.55 (each s, each 3H, C₅(CH₃)₄), 1.28 (ddd, ${}^{2}J = 12.6$ Hz, $2 \times {}^{3}J = 12.6$ Hz, 1H, 3-H), 1.03 (m, 1H, 2-H), 1.00 (m, 1H, 1-H), 0.94 (s, 9H, C(CH₃)₃), 0.89, 0.80 (each m, each 1H, 7-H, 7-H'), 0.73 (m, 1H, 3-H'), 0.62 (dd, $2 \times {}^{3}J = 7.3$ Hz, 3H, 8-H), 0.44 (s, 3H, Si(CH₃)₂), 0.32 (dd, ${}^{2}J = 13.4$ Hz, ${}^{3}J = 10.8$ Hz, 1H, 1-H'), 0.25 (s, 3H, Si(CH₃)₂). ¹³C NMR (150.8 MHz, toluene d_{8} , 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 147.2 (CH, C-4), 139.4 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.3 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 135.1, 133.3, 130.6, 129.5 (each C, α - and β -C₅(CH₃)₄), 126.1 (CH, C-5), 102.1 (C, ipso-C₅(CH₃)₄), 66.9 (CH₂, C-1), 57.6 (C, C(CH₃)₃), 45.6 (CH, C-2), 35.0 (CH₂, C-3), 33.8 (CH₂, C-7), 33.1 (CH₃, triple intensity, C(CH₃)₃), ~31 (CH₂, C-6), 16.2, 13.2, 11.6, 11.4 (each CH₃, C₅(CH₃)₄), 10.9 (CH₃, C-8), 6.5, 5.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of B(C₆F₅)₃ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluened₈, 253 K): $\delta = -165.6$ (broad, 6F, *m*-F), -160.6 (t, ³J_{FF} = 21 Hz, 3F, *p*-F), -133.5 (broad, 6F, *o*-F).

Reaction of 11 with 1-pentene, formation of 14d: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 5.09$ (ddd, ${}^{3}J = 14.5$ Hz, ${}^{3}J = 11.5$ Hz, ${}^{3}J = 4.7$ Hz, 1H, 5-H), 4.98 (m, 1H, 4-H), 2.05 (broad d, ${}^{3}J = 14.5$ Hz, 1H, 6-H), 2.01 (s, 3H, C₅(CH₃)₄), 1.82 (broad s, 1H, 6-H'), 1.63, 1.62, 1.59 (each s, each 3H, $C_5(CH_3)_4$), 1.30 (ddd, ${}^2J = 12.7$ Hz, 2× ${}^{3}J = 12.7$ Hz, 1H, 3-H), 1.14 (m, 1H, 2-H), 1.06 (m, 1H, 8-H), 1.04 (m, 1H, 1-H), 0.97 (m, 1H, 8-H'), 0.88, 0.78 (each m, each 1H, 7-H, 7-H'), 0.94 (s, 9H, C(CH₃)₃), 0.76 (under monomer signal, 1H, 3-H'), $0.74 (dd, 2 \times {}^{3}J = 7.1 Hz, 3H, 9-H), 0.44 (s, 3H, Si(CH_{3})_{2}), 0.31 (dd, 3H)$ ${}^{2}J = 13.6$ Hz, ${}^{3}J = 11.0$ Hz, 1H, 1-H'), 0.26 (s, 3H, Si(CH₃)₂). ${}^{13}C$ NMR (150.8 MHz, toluene- d_8 , 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 147.3 (CH, C-4), 139.4 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.3 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 135.1, 133.3, 130.6, 129.5 (each C, α- and β-C₅(CH₃)₄), 126.0 (CH, C-5), 102.2 (C, ipso-C₅(CH₃)₄), 67.6 (CH₂, C-1), 57.6 (C, C(CH₃)₃), 43.9 (CH, C-2), 43.3 (CH₂, C-7), 35.7 (CH₂, C-3), 33.2 (CH₃, triple intensity, C(CH₃)₃), ~31 (CH₂, C-6), 20.0 (CH₂, C-8), 16.2, 14.0 (each CH₃, C₅(CH₃)₄), 13.1 (CH₃, C-9), 11.6, 11.4 (each CH₃, C₅(CH₃)₄), 6.5, 5.7 (each CH₃, Si(CH₃)₂), resonance of the ipso-C of B(C₆F₅)₃ not detected, resonance of C-6 only detected in the GHSQC spectrum. ¹⁹F NMR (564.3 MHz, toluene d_8 , 253 K): $\delta = -165.7$ (broad, 6F, m-F), -160.7 (t, ${}^{3}J_{\text{FF}} = 21$ Hz, 3F, p-F), -133.6 (broad, 6F, o-F).

Reaction of 11 with 1-hexene, formation of 14e: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 5.10$ (m, 1H, 5-H), 5.00 (ddd, $2 \times {}^{3}J =$ 12.0 Hz, ${}^{3}J = 4.5$ Hz, 1H, 4-H), 2.04 (broad s, 1H, 6-H), 2.01 (s, 3H, C₅(CH₃)₄), 1.82 (broad s, 1H, 6-H'), 1.63, 1.61, 1.60 (each s, each 3H, $C_5(CH_3)_4$), 1.31 (ddd, ${}^2J = 12.6$ Hz, $2 \times {}^3J = 12.0$ Hz, 1H, 3-H), 1.16 (under monomer signal, 3H, 2-H, 9-H, 9-H'), 1.08 (m, 1H, 1-H), 1.04 (m, 1H, 8-H), 0.95 (m, 2H, 7-H, 8-H'), 0.94 (s, 9H, C(CH₃)₃), 0.86 $(dd, 2 \times {}^{3}J = 7.2 Hz, 3H, 10-H), 0.83 (m, 1H, 7-H'), 0.78 (m, 1H, 7-H')$ 3-H'), 0.44 (s, 3H, Si(CH₃)₂), 0.35 (dd, ${}^{2}J = 13.7$ Hz, ${}^{3}J = 11.2$ Hz, 1H, 1-H'), 0.26 (s, 3H, Si(CH₃)₂). ¹³C NMR (150.8 MHz, toluene-d₈, 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 147.3 (CH, C-4), 139.4 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 137.3 (d, ${}^{1}J_{CF} = 250$ Hz, *m*-B(C₆F₅)₃), 135.2, 133.3, 130.6, 129.6 (each C, α - and β -C₅(CH₃)₄), 126.1 (CH, C-5), 121.6 (C, ipso-B(C₆F₅)₃), 102.2 (C, ipso-C₅(CH₃)₄), 67.7 (CH₂, C-1), 57.6 (C, C(CH₃)₃), 44.2 (CH, C-2), 41.0 (CH₂, C-7), 35.7 (CH₂, C-3), 33.2 (CH₃, triple intensity, C(CH₃)₃), 29.2 (CH₂, C-8), 23.0 (CH₂, C-9), 16.2 (CH₃, C₅(CH₃)₄), 14.4 (CH₃, double intensity, C-10 and C₅(CH₃)₄), 11.7, 11.4 (each CH₃, C₅(CH₃)₄), 6.5, 5.7 (each CH₃, Si(CH₃)₂), resonance of C-6 not detected. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 253 K): $\delta = -165.7$ (broad, 6F, m-F), -160.7 (t, ${}^{3}J_{\text{FF}} =$ 21 Hz, 3F, p-F), -133.5 (broad, 6F, o-F).

Reaction of 11 with 1,5-hexadiene, formation of 14f: ¹H NMR (599.9 MHz, toluene- d_8 , 253 K): $\delta = 5.51$ (m, 1H, 9-H), 5.05 (ddd, ³J = 14.3 Hz, ${}^{3}J$ = 10.5 Hz, ${}^{3}J$ = 4.5 Hz, 1H, 5-H), 4.96 (under monomer signal, 3H, 4-H, 10-H, 10-H'), 2.02 (broad d, ${}^{3}J = 14.3$ Hz, 1H, 6-H), $2.00~(s,\ 3H,\ C_5(CH_3)_4),\ 1.82$ (broad s, 1H, 6-H'), 1.78 (m, 1H, 8-H), 1.66 (m, 1H, 8-H'), 1.62, 1.61, 1.60 (each s, each 3H, C5(CH3)4), 1.26 (ddd, $3 \times {}^{3}J = 12.5$ Hz, 1H, 3-H), 1.13 (m, 1H, 2-H), 1.03 (m, 1H, 1-H), 0.96 (m, 1H, 7-H), 0.93 (s, 9H, C(CH₃)₃), 0.75 (m, 1H, 7-H'), 0.69 (m, 1H, 3-H'), 0.43, 0.26 (each s, each 3H, Si(CH₃)₂), 0.20 (m, 1H, 1-H'). ¹³C NMR (150.8 MHz, toluene- d_8 , 253 K): $\delta = 148.4$ (d, ${}^{1}J_{CF} = 240$ Hz, o-B(C₆F₅)₃), 147.2 (CH, C-4), 139.4 (d, ${}^{1}J_{CF} = 250$ Hz, p-B(C₆F₅)₃), 138.6 (CH, C-9), 137.3 (d, ${}^{1}J_{CF} = 250$ Hz, m-B(C₆F₅)₃), 135.1, 133.4, 130.7, 129.6 (each C, α- and β-C₅(CH₃)₄), 125.9 (CH, C-5), 114.6 (CH₂, C-10), 102.2 (C, ipso-C₅(CH₃)₄), 66.6 (CH₂, C-1), 57.6 (C, C(CH₃)₃), 43.1 (CH, C-2), 39.7 (CH₂, C-7), 35.9 (CH₂, C-3), 33.2 (CH₃, triple intensity, C(CH₃)₃), 31.2 (CH₂, C-8), 16.3, 13.1, 11.8, 11.4 (each CH₃, C₅(CH₃)₄), 6.5, 5.7 (each CH₃, Si(CH₃)₂), resonances of the ipso-C of B(C₆F₅)₃ and of C-6 not detected. ¹⁹F NMR (564.3 MHz, toluene- d_8 , 253 K): $\delta = -165.6$ (broad, 6F, m-F), -160.6 (t, ${}^{3}J_{\text{FF}} = 21 \text{ Hz}, 3\text{F}, p\text{-F}), -133.6 \text{ (broad, 6F, }o\text{-F}).$ ${}^{19}\text{F} \text{ NMR} \text{ (564.3 MHz,}$ toluene- d_8 , 193 K): $\delta = -167.0, -165.9, -165.4, -164.8, -164.4,$ -163.0 (each broad, each 1F, m-F), -160.4, -159.8, -159.3 (each broad, each 1F, p-F), -141.4, -135.2, -133.5, -133.3 (each 1F), -129.8 (2F) (each br, o-F).

Kinetic Investigation of the 1-Alkene Insertion into the Zr–C Bond of the Betaines 6 and 11. General procedure. A solution of the respective betaine complex was prepared in situ using toluene- d_8 containing an accurate internal ferrocene standard (c(Fc) between 0.02 and 0.03 mol/L). According to the general procedure described above, 10 mL of gaseous or 0.05 mL of liquid 1-alkene were injected into the solution at -60 °C. The sample was immediately brought inside the NMR spectrometer and warmed there to the respective reaction temperature. The overall chemical reaction rate was measured by recording one scan (¹H) each minute for a period of ~40 min. The 1-alkene concentration was determined by integration of one separated olefin signal versus the internal ferrocene standard.

Alkene Insertions into the Zr–C Bond of 6. The starting concentration of 6 was ~8 mmol/L. For the determination of the pseudo-first-order rate constant $k_{c(exp)}(T)$ the decay of the intensities of the $(CH_3)_2Si(C_5H_4)_2$ signals of 6 was monitored. The overall activation energies $\Delta G^{\dagger}_{chem}$ for the 1-alkene insertion process are calculated from the second-order rate constants $k_{chem} = k_{c(exp)}/c_{alkene}$.

Formation of 9b: (1): T = 243 K, c(propene) = 0.004 mol/L, $k_{c(exp)} = 1.89 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 4.30 \cdot 10^{-1} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 243 K, c(propene) = 0.012 mol/L, $k_{c(exp)} = 2.02 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 1.68 \cdot 10^{-1} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{chem} = 2.99 \cdot 10^{-1} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$, $\Delta G^{\pm}_{chem} = 14.7 \pm 0.1 \text{ kcal/mol}$.

Formation of 9c: (1): T = 243 K, c(1-butene) = 0.026 mol/L, $k_{c(exp)} = 7.71 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 2.97 \cdot 10^{-1} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 243 K, c(1-butene) = 0.028 mol/L, $k_{c(exp)} = 4.07 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 1.45 \cdot 10^{-1} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{chem} = 2.21 \cdot 10^{-1} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$, $\Delta G^{\pm}_{chem} = 14.9 \pm 0.1 \text{ kcal/mol}$.

Formation of 9d: (1): T = 243 K, c(1-pentene) = 0.078 mol/L, $k_{c(exp)} = 7.10 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 9.13 \cdot 10^{-2} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 243K, c(1-pentene) = 0.067 mol/L, $k_{c(exp)} = 4.91 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 7.31 \cdot 10^{-2} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{chem} = 8.22 \cdot 10^{-2} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$, $\Delta G^{\ddagger}_{chem} = 15.3 \pm 0.1 \text{ kcal/mol}$.

Formation of 9e: (1): T = 243 K, c(1-hexene) = 0.066 mol/L, $k_{c(exp)} = 3.90 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 5.91 \cdot 10^{-2}$ L·(mol·s)⁻¹; (2): T = 243 K, c(1-hexene) = 0.060 mol/L, $k_{c(exp)} = 2.97 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 4.95 \cdot 10^{-2}$ L·(mol·s)⁻¹. Average value from run (1) and (2): $k_{chem} = 5.43 \cdot 10^{-2}$ L·(mol·s)⁻¹, $\Delta G^{+}_{chem} = 15.5 \pm 0.1$ kcal/mol.

Alkene Insertions into the Zr–C Bond of 11A/11B. The starting concentration of 11A + 11B was ~6 mmol/L. For the determination of the pseudo-first-order rate constant $k_{c(exp)}(T)$ the decay of the intensities of the NC(CH₃)₃ signals of the two isomeric betaines 11A/ 11B was monitored. Under all conditions described below no significant difference in the reactivities of the two isomers was observed. Thus, an averaged rate constant $k_{chem}(T)$ is reported for each kinetic experiment. The overall activation energies ΔG^{\pm}_{chem} for the 1-alkene insertion process are calculated from the second-order rate constants $k_{chem} = k_{c(exp)}/c_{alkene}$.

Formation of 14a: (1): T = 253 K, c(ethene) = 0.341 mol/L, $k_{c(exp)} = 1.36 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 3.99 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 253 K, c(ethene) = 0.416 mol/L, $k_{c(exp)} = 2.33 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 5.60 \cdot 10^{-3}$ L·(mol·s)⁻¹. Average value from run (1) and (2): $k_{chem} = 4.80 \cdot 10^{-3}$ L·(mol·s)⁻¹, $\Delta G^{\pm}_{chem} = 17.4 \pm 0.1$ kcal/mol.

Formation of 14b: (1): T = 273 K, c(propene) = 0.097 mol/L, $k_{c(\text{exp})} = 6.36 \cdot 10^{-4} \text{ s}^{-1}$, $k_{\text{chem}} = 6.56 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 273K, c(propene) = 0.805 mol/L, $k_{c(\text{exp})} = 3.17 \cdot 10^{-3} \text{ s}^{-1}$, $k_{\text{chem}} = 3.94 \cdot 10^{-3}$ L $\cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{\text{chem}} = 5.22 \cdot 10^{-3}$ L $\cdot (\text{mol} \cdot \text{s})^{-1}$, $\Delta G^{\pm}_{\text{chem}} = 18.8 \pm 0.1 \text{ kcal/mol}$.

Formation of 14c: (1): T = 273 K, c(1-butene) = 0.068 mol/L, $k_{c(exp)} = 2.71 \cdot 10^{-4} \text{ s}^{-1}$, $k_{chem} = 3.99 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 273K, c(1-butene) = 0.057 mol/L, $k_{c(exp)} = 2.06 \cdot 10^{-4} \text{ s}^{-1}$, $k_{chem} = 3.62 \cdot 10^{-3}$ L $\cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{chem} = 3.80 \cdot 10^{-3}$ L $\cdot (\text{mol} \cdot \text{s})^{-1}$, $\Delta G^{\pm}_{chem} = 19.0 \pm 0.1$ kcal/mol.

Formation of 14d: (1): T = 288 K, c(1-pentene) = 0.127 mol/L, $k_{c(exp)} = 9.92 \cdot 10^{-4} \text{ s}^{-1}$, $k_{chem} = 7.81 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 288K, c(1-pentene) = 0.268 mol/L, $k_{c(exp)} = 1.00 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 3.74 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{chem} = 5.74 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$, $\Delta G^{\ddagger}_{chem} = 19.8 \pm 0.1 \text{ kcal/mol}$.

Formation of **14e**: (1): T = 293 K, c(1-hexene) = 0.339 mol/L, $k_{c(exp)} = 1.42 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 4.19 \cdot 10^{-3}$ L·(mol·s)⁻¹; (2): T = 293 K, c(1-hexene) = 1.065 mol/L, $k_{c(exp)} = 2.59 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 2.42 \cdot 10^{-3}$ L•(mol·s)⁻¹. Average value from run (1) and (2): $k_{\text{chem}} = 3.31 \cdot 10^{-3}$ L•(mol·s)⁻¹, $\Delta G^{\dagger}_{\text{chem}} = 20.5 \pm 0.1$ kcal/mol.

Formation of 14f: (1): T = 273 K, c(1,5-hexadiene) = 0.887 mol/ L, $k_{c(exp)} = 2.51 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 2.83 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; (2): T = 273 K, c(1,5-hexadiene) = 0.663 mol/L, $k_{c(exp)} = 1.91 \cdot 10^{-3} \text{ s}^{-1}$, $k_{chem} = 2.88 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{chem} = 2.86 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$; $k_{chem}/2 = 1.43 \cdot 10^{-3} \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$, $\Delta G^{+}_{chem} = 19.5 \pm 0.1$ kcal/mol.

Kinetic Study of the Allyl Ligand Automerization Process in 6 and 11A/11B, General Procedure. The measurements of the firstorder rate constants $k_{m(exp)}$ of the allyl inversion process were performed analogously by using the internal ferrocene standard. The $k_{m(exp)}$ values listed below are averaged values from 6 to 10 measurements at a given temperature and monomer concentration. The $\Delta G^{\dagger}_{m(obs)}$ values are derived from $k_{m(obs)} = (k_{m(exp)} - k_{m(solv)})/c_{alkene}$. The values for $k_{m(solv)}$ and $\Delta G^{\dagger}_{m(obs)}$ were determined in the absence of an 1-alkene.

Configurational inversion at the allyl unit in 6: *Pure solvent: T* = 243 K, $k_{m(solv)} = 0.352 \text{ s}^{-1}$, $\Delta G^{+}_{m(solv)} = 14.6 \pm 0.1 \text{ kcal/mol.}$ *I-Butene:* (1): *T* = 243 K, *c*(1-butene) = 0.015 mol/L, $k_{m(exp)} = 0.42 \text{ s}^{-1}$, $k_{m(obs)} = 4.20 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. (2): *T* = 243 K, *c*(1-butene) = 0.011 mol/L, $k_{m(exp)} = 0.38 \text{ s}^{-1}$, $k_{m(obs)} = 2.73 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{m(obs)} = 3.46 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. *I-Pentene:* (1): *T* = 243 K, *c*(1-pentene) = 0.009 mol/L, $k_{m(exp)} = 0.37 \text{ s}^{-1}$, $k_{m(obs)} = 1.56 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. (2): *T* = 243 K, *c*(1-pentene) = 0.039 mol/L, $k_{m(exp)} = 0.52 \text{ s}^{-1}$, $k_{m(obs)} = 4.18 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{m(obs)} = 2.87 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. *I-Hexene:* (1): *T* = 243 K, *c*(1-hexene) = 0.066 mol/L, $k_{m(exp)} = 0.45 \text{ s}^{-1}$, $k_{m(obs)} = 1.44 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. (2): *T* = 243 K, *c*(1-hexene) = 0.060 mol/L, $k_{m(exp)} = 0.50 \text{ s}^{-1}$, $k_{m(obs)} = 2.38 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{m(obs)} = 1.91 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. (for calculated errors see the Supporting Information).

Configurational inversion at the allyl unit in 11A/11B: Pure solvent: (1): T = 303 K, $k_{m(solv)} = 1.29$ s⁻¹. (2): T = 303 K, $k_{m(solv)} =$ 1.28 s⁻¹. Average value from run (1) and (2): $k_{m(solv)} = 1.28 \text{ s}^{-1}$, $\Delta G^{\dagger}_{\text{m(solv)}} = 17.6 \pm 0.1$ kcal/mol. From the experimental $\Delta G^{\dagger}_{\text{m(solv)}}$ value $k_{\rm m(solv)}$ can be calculated at varying temperatures: $k_{\rm m(solv)}(288 \text{ K}) = 0.27$ s^{-1} ; $k_{m(solv)}(278 \text{ K}) = 0.08 \text{ s}^{-1}$. Propene: (1): T = 278 K, c(propene) = 0.378 mol/L, $k_{m(exp)} = 0.25 \text{ s}^{-1}$, $k_{m(obs)} = 0.44 \text{ L} \cdot (mol \cdot s)^{-1}$. (2): T =278 K, $c(\text{propene}) = 0.565 \text{ mol/L}, k_{m(exp)} = 0.29 \text{ s}^{-1}, k_{m(obs)} = 0.36$ L·(mol·s)⁻¹. Average value from run (1) and (2): $k_{\rm m(obs)} = 0.40$ L·(mol·s)⁻¹. *1-Butene*: (1): T = 288 K, c(1-butene) = 0.282 mol/L, $k_{\rm m(exp)} = 0.50 \text{ s}^{-1}, k_{\rm m(obs)} = 0.84 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}.$ (2): $T = 288 \text{ K}, c(1 - 1)^{-1}$ butene) = 0.322 mol/L, $k_{m(exp)} = 0.62 \text{ s}^{-1}$, $k_{m(obs)} = 1.11 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. Average value from run (1) and (2): $k_{\text{m(obs)}} = 0.97 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. *1-Pentene:* (1): T = 288 K, c(1-pentene) = 1.605 mol/L, $k_{m(exp)} =$ $0.74 \text{ s}^{-1}, k_{\text{m(obs)}} = 0.30 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}.$ (2): T = 288 K, c(1-pentene) =0.631 mol/L, $k_{m(exp)} = 0.64 \text{ s}^{-1}$, $k_{m(obs)} = 0.59 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. (3): T =288 K, $c(1\text{-pentene}) = 0.617 \text{ mol/L}, k_{m(exp)} = 0.40 \text{ s}^{-1}, k_{m(obs)} = 0.22$ L·(mol·s)⁻¹. Average value from run (1) to (3): $k_{\text{m(obs)}} = 0.37$ L•(mol•s)⁻¹. *1-Hexene:* (1): T = 288 K, c(1-hexene) = 0.627 mol/L, $k_{\rm m(exp)} = 0.36 \text{ s}^{-1}, k_{\rm m(obs)} = 0.14 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}.$ (2): $T = 288 \text{ K}, c(1 - 1)^{-1}$ hexene) = 0.748 mol/L, $k_{m(exp)} = 0.46 \text{ s}^{-1}$, $k_{m(obs)} = 0.27 \text{ L} \cdot (\text{mol} \cdot \text{s})^{-1}$. (3): T = 288 K, c(1-hexene) = 0.570 mol/L, $k_{\text{m}(\text{exp})} = 0.32 \text{ s}^{-1}$, $k_{\text{m}(\text{obs})}$ = 0.09 L·(mol·s)⁻¹. Average value from run (1) to (3): $k_{m(obs)} = 0.17$ L·(mol·s)⁻¹. 1,5-Hexadiene: (1): T = 288 K, c(1,5-hexadiene) = 0.980mol/L, $k_{m(exp)} = 0.84 \text{ s}^{-1}$, $k_{m(obs)} = 0.58 \text{ L} \cdot (mol \cdot s)^{-1}$. (2): T = 288 K, $c(1,5\text{-hexadiene}) = 0.711 \text{ mol/L}, k_{m(exp)} = 0.482 \text{ s}^{-1}, k_{m(obs)} = 0.31$ L•(mol·s)⁻¹. Average value from run (1) and (2): $k_{m(obs)} = 0.44$ $L^{\bullet}(\text{mol} \cdot \text{s})^{-1}; k_{\text{m(obs)}}/2 = 0.22 L^{\bullet}(\text{mol} \cdot \text{s})^{-1}$ (for calculated errors see the Supporting Information).

[Dimethylsilylenebis(cyclopentadienyl)]bis(2-propenyl)zirconium, 15: To a suspension of [dimethylsilylenebis(cyclopentadienyl)]dichlorozirconium (790 mg, 2.27 mmol) in 150 mL diethyl ether was added a solution of allylmagnesiumbromide (1.0 M in diethyl ether, 6.8 mL, 6.80 mmol) at -78 °C. The reaction mixture was, while stirring, slowly warmed to room temperature and stirred for additional 3 h at this temperature. The solvent was removed in vacuo and the residue extracted with pentane (75 mL). The insoluble magnesium salts were removed by filtration, and the yellow filtrate was concentrated until precipitation of the product set in. The precipitate was redissolved upon warming of the mixture to 40 °C for 10 min. The off-white allyl complex 15 was crystallized at -20 °C, collected by filtration, washed

with cold pentane (3 mL), and dried in vacuo (450 mg, 49%, mp.: 82.1 °C). Anal. Calcd for C18H24SiZr: C, 60.11; H, 6.73. Found: C, 59.07; H, 6.51. ¹H NMR (200.1 MHz, C₆D₆, 300 K): $\delta = 5.66$ (quint, ${}^{3}J = 11.7$ Hz, 2H, allyl CH), 5.35, 5.23 (each m, each 4H, C₅H₄), 2.93 (d, ${}^{3}J = 11.7$ Hz, 8H, allyl CH₂), 0.26 (s, 6H, Si(CH₃)₂). ${}^{13}C$ NMR (50.3 MHz, C₆D₆, 300 K): $\delta = 137.4$ (allyl CH), 128.3, 116.6 (α - and β -C₅H₄), 105.7 (ipso-C₅H₄), 64.9 (allyl CH₂), -5.4 (Si(CH₃)₂). The dynamic (σ -allyl)–(π -allyl) automerization of complex 15 was studied by variable temperature ¹H NMR spectroscopy in a CDCl₂F/CDClF₂ solvent mixture: ¹H NMR (599.9 MHz, CDCl₂F/CDF₂Cl, 233 K): δ = 5.77 (quint, ${}^{3}J$ = 11.7 Hz, 2H, allyl CH), 5.57, 5.56 (each m, each 4H, C₅H₄), 2.89 (d, ${}^{3}J = 11.7$ Hz, 8H, allyl CH₂), 0.58 (s, 6H, Si-(CH₃)₂). ¹H NMR (599.9 MHz, CDCl₂F/CDF₂Cl, 133 K): $\delta = 6.33$ (broad, 1H, σ-allyl =CH), 6.0-5.1 (broad m, 8H, C₅H₄), 5.29 (broad, 1H, π -allyl CH), 4.56, 4.41 (each broad, each 1H, σ -allyl =CH₂), 3.27, 3.03, 2.46 (each broad, each 1H, π -allyl CH₂), 1.89 (broad, 1H, σ -allyl CH₂), 1.71 (broad, 1H, π -allyl CH₂), 1.50 (broad, 1H, σ -allyl CH₂), 0.60, 0.49 (each broad s, each 3H, Si(CH₃)₂). Coalescence of the Si- $(CH_3)_2$ protons is reached at ~162 K, $\Delta \nu$ (133 K) = 63.3 Hz, ΔG^{\dagger} $(162 \text{ K}) = 7.5 \pm 0.5 \text{ kcal mol}^{-1.44} \text{ 1D-TOCSY} (599.9 \text{ MHz}, \text{CDCl}_2\text{F})$ CDF₂Cl, 133 K): Irradiation at $\delta = 2.46$ (π -allyl CH₂): response at δ = 5.29 (π -allyl CH), 3.27, 3.03, 1.71 (each π -allyl CH₂) ppm. Irradiation at $\delta = 1.50$ (σ -allyl CH₂) ppm: response at $\delta = 6.33$ (σ -allyl =CH), 4.56, 4.41 (each σ -allyl =CH₂), 1.89 (σ -allyl CH₂). IR (KBr): $\tilde{\nu}$ = 3069 (w), 2958 (w), 2890 (w), 1595 (s), 1533 (w), 1400 (w), 1367 (w), 1257 (s), 1249 (s), 1053 (s), 1042 (s), 1008 (m), 902 (m), 813 (s), 807 (s), 788 (s), 754 (s), 682 (s) cm⁻¹.

[Dimethylsilylene(tetramethylcyclopentadienyl)(tert-butylamido)]bis(2-propenyl)zirconium, 16. To a suspension of [dimethylsilylene-(tetramethylcyclopentadienyl)(tert-butylamido)]dichlorozirconium (350 mg, 0.85 mmol) in diethyl ether (30 mL) was slowly added a solution of allylmagnesiumbromide (1.11 M in ether, 1.69 mL, 1.87 mmol) at -78 °C. The reaction mixture was slowly warmed to room temperature and stirred for additional 4 h. The solvent was removed in vacuo and the residue extracted with pentane (20 mL). The insoluble magnesium salts were removed by filtration, and the clear filtrate was evaporated to dryness to yield 338 mg (94%) of the bis(allyl) complex 16 as an off-white solid. ¹H NMR (599.9 MHz, toluene- d_8 , 298 K): $\delta = 5.82$ (quint, ${}^{3}J = 11.9$ Hz, 2H, allyl-CH), 2.96 (d, ${}^{3}J = 11.9$ Hz, 8H, allyl-CH₂), 2.09, 1.40 (each s, each 6H, C₅(CH₃)₄), 0.97 (s, 9H, C(CH₃)₃), 0.50 (s, 6H, Si(CH₃)₂). ¹³C NMR (150.8 MHz, toluene- d_8 , 298 K): δ = 143.0 (CH, allyl-CH), 127.3, 123.7 (each C, α - and β -C₅(CH₃)₄), 75.6 (CH₂, allyl-CH₂), 56.7 (C, C(CH₃)₃), 33.9 (CH₃, C(CH₃)₃), 15.0, 11.2 (each CH₃, C₅(CH₃)₄), 7.0 (CH₃, Si(CH₃)₂), resonance of the ipso-C of $C_5(CH_3)_4$ not detected. The dynamic (σ -allyl) \rightleftharpoons (π -allyl) automerization of complex 16 was studied by variable temperature ¹H NMR spectroscopy in a CDCl₂F/CDClF₂ solvent mixture: ¹H NMR (599.9 MHz, CDCl₂F/CDClF₂, 253 K): $\delta = 5.89$ (quint, ³J = 11.9 Hz, 2H, allyl-CH), 2.92 (d, ${}^{3}J = 11.9$ Hz, 8H, allyl-CH₂), 2.27, 1.74 (each s, each 6H, C5(CH3)4), 1.08 (s, 9H, C(CH3)3), 0.60 (s, 6H, Si(CH3)2). At \sim 130 K the resonance signal of the Si(CH₃)₂ protons splits into two signals: δ (128 K) = 0.54, 0.48 (each broad s, each 3H, Si(CH₃)₂) ppm. $\Delta \nu$ (128 K) = 34.3 Hz, ΔG^{\ddagger} (130 K) = 6.1 \pm 0.5 kcal mol⁻¹.

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Supporting Information Available: Details of the NMR spectroscopic characterization of the betaine complexes and the alkene insertion products, determination of the rate constants, derivation of the kinetic expressions, and a detailed error calculation (PDF). This material is available free of charge via the Internet at http://pubs.acs.org.

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